

# Production Worksheet

Wilcom TrueSizer

**\*NEVER STOP 2.5 INCH\***

Design: **Never Stop 2\_5 inch**

Title:

Stitches: 5,988  
 Height: 63.3 mm  
 Width: 45.9 mm  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 2.67



Machine format: Janome  
 Color changes: 5  
 Stops: 22  
 Trims: 18  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 22.9 mm  
 Right: 23.0 mm  
 Up: 31.7 mm  
 Down: 31.6 mm  
 EndX: 7.1 mm  
 EndY: -24.4 mm  
 Area: 2905.5 mm<sup>2</sup>  
 Max stitch: 8.4 mm  
 Min stitch: 0.3 mm  
 Max jump: 8.0 mm  
 Total thread: 28.31m  
 Total bobbin: 8.37m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	16	■	635	208	Purple	Janome
2.	16	■	992		Purple, Stop	
3.	17	■	94	221	Gray	Janome
4.	17	■	156		Gray, Stop,	
5.	18	■	446	246	Moss Green	Janome
6.	19	■	47	264	Green Dust	Janome
7.	19	■	51		Green Dust, Stop	
8.	19	■	67		Green Dust, Stop	
9.	19	■	626		Green Dust, Stop	
10.	20	■	1,563	263	Sola Blue	Janome
11.	21	□	80	001	White	Janome
12.	21	□	68		White, Stop,	
13.	21	□	83		White, Stop	
14.	21	□	61		White, Stop	
15.	21	□	234		White, Stop	
16.	21	□	65		White, Stop	
17.	21	□	56		White, Stop	
18.	21	□	91		White, Stop	
19.	21	□	160		White, Stop	
20.	21	□	15		White, Stop	
21.	21	□	58		White, Stop	
22.	21	□	340		White, Stop	

# Production Worksheet

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## \*NEVER STOP 3 INCH\*

Design: **Never Stop 3 inch**

Title:

Stitches: 7,514  
 Height: 75.8 mm  
 Width: 55.0 mm  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 2.23



Machine format: Janome  
 Color changes: 5  
 Stops: 22  
 Trims: 22  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 27.5 mm  
 Right: 27.5 mm  
 Up: 38.0 mm  
 Down: 37.8 mm  
 EndX: 8.5 mm  
 EndY: -29.2 mm  
 Area: 4169.0 mm<sup>2</sup>  
 Max stitch: 7.4 mm  
 Min stitch: 0.3 mm  
 Max jump: 8.0 mm  
 Total thread: 36.68m  
 Total bobbin: 11.52m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	16	■	770	208	Purple	Janome
2.	16	■	1,219		Purple, Stop	
3.	17	■	103	221	Gray	Janome
4.	17	■	170		Gray, Stop,	
5.	18	■	571	246	Moss Green	Janome
6.	19	■	61	264	Green Dust	Janome
7.	19	■	77		Green Dust, Stop	
8.	19	■	79		Green Dust, Stop	
9.	19	■	754		Green Dust, Stop	
10.	20	■	2,157	263	Sola Blue	Janome
11.	21	□	95	001	White	Janome
12.	21	□	82		White, Stop,	
13.	21	□	94		White, Stop	
14.	21	□	75		White, Stop	
15.	21	□	284		White, Stop	
16.	21	□	75		White, Stop	
17.	21	□	73		White, Stop	
18.	21	□	107		White, Stop	
19.	21	□	193		White, Stop	
20.	21	□	17		White, Stop	
21.	21	□	68		White, Stop	
22.	21	□	390		White, Stop	

# Production Worksheet

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## \*NEVER STOP 3 5 1 INCH\*

Design: Never Stop 3\_5 inch

Title:

Stitches: 9,134  
 Height: 88.6 mm  
 Width: 64.2 mm  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1.90



Machine format: Janome  
 Color changes: 5  
 Stops: 22  
 Trims: 23  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 32.1 mm  
 Right: 32.1 mm  
 Up: 44.4 mm  
 Down: 44.2 mm  
 EndX: 10.0 mm  
 EndY: -34.0 mm  
 Area: 5688.1 mm<sup>2</sup>  
 Max stitch: 8.1 mm  
 Min stitch: 0.3 mm  
 Max jump: 8.0 mm  
 Total thread: 46.15m  
 Total bobbin: 15.22m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	16		892	208	Purple	Janome
2.	16		1,432		Purple, Stop	
3.	17		111	221	Gray	Janome
4.	17		182		Gray, Stop,	
5.	18		709	246	Moss Green	Janome
6.	19		85	264	Green Dust	Janome
7.	19		95		Green Dust, Stop	
8.	19		91		Green Dust, Stop	
9.	19		925		Green Dust, Stop	
10.	20		2,854	263	Sola Blue	Janome
11.	21		109	001	White	Janome
12.	21		92		White, Stop,	
13.	21		108		White, Stop	
14.	21		85		White, Stop	
15.	21		323		White, Stop	
16.	21		87		White, Stop	
17.	21		71		White, Stop	
18.	21		122		White, Stop	
19.	21		215		White, Stop	
20.	21		17		White, Stop	
21.	21		79		White, Stop	
22.	21		450		White, Stop	

# Production Worksheet

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## \*NEVER STOP 4 INCH\*

Design: **Never Stop 4 inch**

Title:

Stitches: 11,112  
 Height: 101.2 mm  
 Width: 73.4 mm  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1.67



Machine format: Janome  
 Color changes: 5  
 Stops: 22  
 Trims: 25  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 36.7 mm  
 Right: 36.7 mm  
 Up: 50.7 mm  
 Down: 50.5 mm  
 EndX: 11.4 mm  
 EndY: -38.9 mm  
 Area: 7428.1 mm<sup>2</sup>  
 Max stitch: 8.1 mm  
 Min stitch: 0.3 mm  
 Max jump: 8.0 mm  
 Total thread: 57.48m  
 Total bobbin: 19.58m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	16	■	1,079	208	Purple	Janome
2.	16	■	1,695		Purple, Stop	
3.	17	■	119	221	Gray	Janome
4.	17	■	199		Gray, Stop,	
5.	18	■	911	246	Moss Green	Janome
6.	19	■	99	264	Green Dust	Janome
7.	19	■	107		Green Dust, Stop	
8.	19	■	103		Green Dust, Stop	
9.	19	■	1,143		Green Dust, Stop	
10.	20	■	3,635	263	Sola Blue	Janome
11.	21	□	123	001	White	Janome
12.	21	□	109		White, Stop,	
13.	21	□	117		White, Stop	
14.	21	□	92		White, Stop	
15.	21	□	352		White, Stop	
16.	21	□	97		White, Stop	
17.	21	□	81		White, Stop	
18.	21	□	138		White, Stop	
19.	21	□	254		White, Stop	
20.	21	□	19		White, Stop	
21.	21	□	93		White, Stop	
22.	21	□	547		White, Stop	

# Production Worksheet

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## \*NEVER STOP 4 5 INCH\*

Design: Never Stop 4\_5 inch

Title:

Stitches: 13,351  
 Height: 114.0 mm  
 Width: 82.6 mm  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1.48



Machine format: Janome  
 Color changes: 5  
 Stops: 22  
 Trims: 26  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 41.3 mm  
 Right: 41.3 mm  
 Up: 57.1 mm  
 Down: 56.9 mm  
 EndX: 12.8 mm  
 EndY: -43.7 mm  
 Area: 9416.4 mm<sup>2</sup>  
 Max stitch: 7.5 mm  
 Min stitch: 0.3 mm  
 Max jump: 8.0 mm  
 Total thread: 70.39m  
 Total bobbin: 24.58m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	16		1,231	208	Purple	Janome
2.	16		1,950		Purple, Stop	
3.	17		130	221	Gray	Janome
4.	17		214		Gray, Stop,	
5.	18		1,052	246	Moss Green	Janome
6.	19		119	264	Green Dust	Janome
7.	19		137		Green Dust, Stop	
8.	19		111		Green Dust, Stop	
9.	19		1,345		Green Dust, Stop	
10.	20		4,472	263	Sola Blue	Janome
11.	21		216	001	White	Janome
12.	21		136		White, Stop,	
13.	21		143		White, Stop	
14.	21		100		White, Stop	
15.	21		471		White, Stop	
16.	21		179		White, Stop	
17.	21		95		White, Stop	
18.	21		196		White, Stop	
19.	21		287		White, Stop	
20.	21		19		White, Stop	
21.	21		101		White, Stop	
22.	21		647		White, Stop	

# Production Worksheet

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## \*NEVER STOP 5 INCH\*

Design: **Never Stop 5 inch**

Title:

Stitches: 15,272  
 Height: 126.7 mm  
 Width: 91.8 mm  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1.33



Machine format: Janome  
 Color changes: 5  
 Stops: 22  
 Trims: 28  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 45.9 mm  
 Right: 45.9 mm  
 Up: 63.4 mm  
 Down: 63.3 mm  
 EndX: 14.3 mm  
 EndY: -48.5 mm  
 Area: 11631.1 mm<sup>2</sup>  
 Max stitch: 7.7 mm  
 Min stitch: 0.3 mm  
 Max jump: 8.0 mm  
 Total thread: 83.42m  
 Total bobbin: 30.03m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	16		1,379	208	Purple	Janome
2.	16		2,189		Purple, Stop	
3.	17		140	221	Gray	Janome
4.	17		230		Gray, Stop,	
5.	18		1,225	246	Moss Green	Janome
6.	19		131	264	Green Dust	Janome
7.	19		154		Green Dust, Stop	
8.	19		123		Green Dust, Stop	
9.	19		1,530		Green Dust, Stop	
10.	20		5,379	263	Sola Blue	Janome
11.	21		218	001	White	Janome
12.	21		150		White, Stop,	
13.	21		161		White, Stop	
14.	21		104		White, Stop	
15.	21		520		White, Stop	
16.	21		169		White, Stop,	
17.	21		99		White, Stop	
18.	21		201		White, Stop	
19.	21		299		White, Stop,	
20.	21		21		White, Stop	
21.	21		105		White, Stop	
22.	21		745		White, Stop	

# Production Worksheet

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**\*NEVER STOP 5 5 INCH\***

Design: **Never Stop 5\_5 inch**

Title:

Stitches: 17,453  
 Height: 139.3 mm  
 Width: 100.8 mm  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1.21



Machine format: Janome  
 Color changes: 5  
 Stops: 22  
 Trims: 30  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 50.4 mm  
 Right: 50.4 mm  
 Up: 69.7 mm  
 Down: 69.6 mm  
 EndX: 15.7 mm  
 EndY: -53.4 mm  
 Area: 14041.4 mm<sup>2</sup>  
 Max stitch: 8.3 mm  
 Min stitch: 0.3 mm  
 Max jump: 8.0 mm  
 Total thread: 98.41m  
 Total bobbin: 36.33m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	16	■	1,520	208	Purple	Janome
2.	16	■	2,374		Purple, Stop	
3.	17	■	150	221	Gray	Janome
4.	17	■	245		Gray, Stop,	
5.	18	■	1,403	246	Moss Green	Janome
6.	19	■	155	264	Green Dust	Janome
7.	19	■	179		Green Dust, Stop	
8.	19	■	182		Green Dust, Stop	
9.	19	■	1,780		Green Dust, Stop	
10.	20	■	6,466	263	Sola Blue	Janome
11.	21	□	217	001	White	Janome
12.	21	□	169		White, Stop,	
13.	21	□	164		White, Stop	
14.	21	□	125		White, Stop	
15.	21	□	520		White, Stop	
16.	21	□	174		White, Stop,	
17.	21	□	116		White, Stop	
18.	21	□	204		White, Stop	
19.	21	□	393		White, Stop,	
20.	21	□	23		White, Stop	
21.	21	□	124		White, Stop	
22.	21	□	770		White, Stop	