

# Production Worksheet

Wilcom TrueSizer

**\*ORANGE 2 5 INCH\***

Design: Orange 2\_5 inch

Title:

Stitches: 6,055  
 Height: 64.0 mm  
 Width: 51.7 mm  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 2.38

Machine format: Janome  
 Color changes: 5  
 Stops: 7  
 Trims: 14  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 26.1 mm  
 Right: 25.6 mm  
 Up: 32.0 mm  
 Down: 32.0 mm  
 EndX: 0.6 mm  
 EndY: -22.4 mm  
 Area: 3308.8 mm<sup>2</sup>  
 Max stitch: 8.2 mm  
 Min stitch: 0.3 mm  
 Max jump: 8.0 mm  
 Total thread: 25.31 m  
 Total bobbin: 7.40 m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	16	■	890	219	Olive Green	Janome
2.	17	■	144	248	Dark Green	Janome
3.	17	■	185		Dark Green, Stop,	
4.	18	■	3,381	002	Black	Janome
5.	19	■	1,012	272	Old Gold	Janome
6.	20	■	385	202	Vermilion	Janome
7.	21	■	58	274	Tangerine	Janome



# Production Worksheet

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**\*ORANGE 3 INCH\***

Design: **Orange 3 inch**

Title:

Stitches: 7,798

Height: 76.7 mm

Width: 61.9 mm

Colors: 6

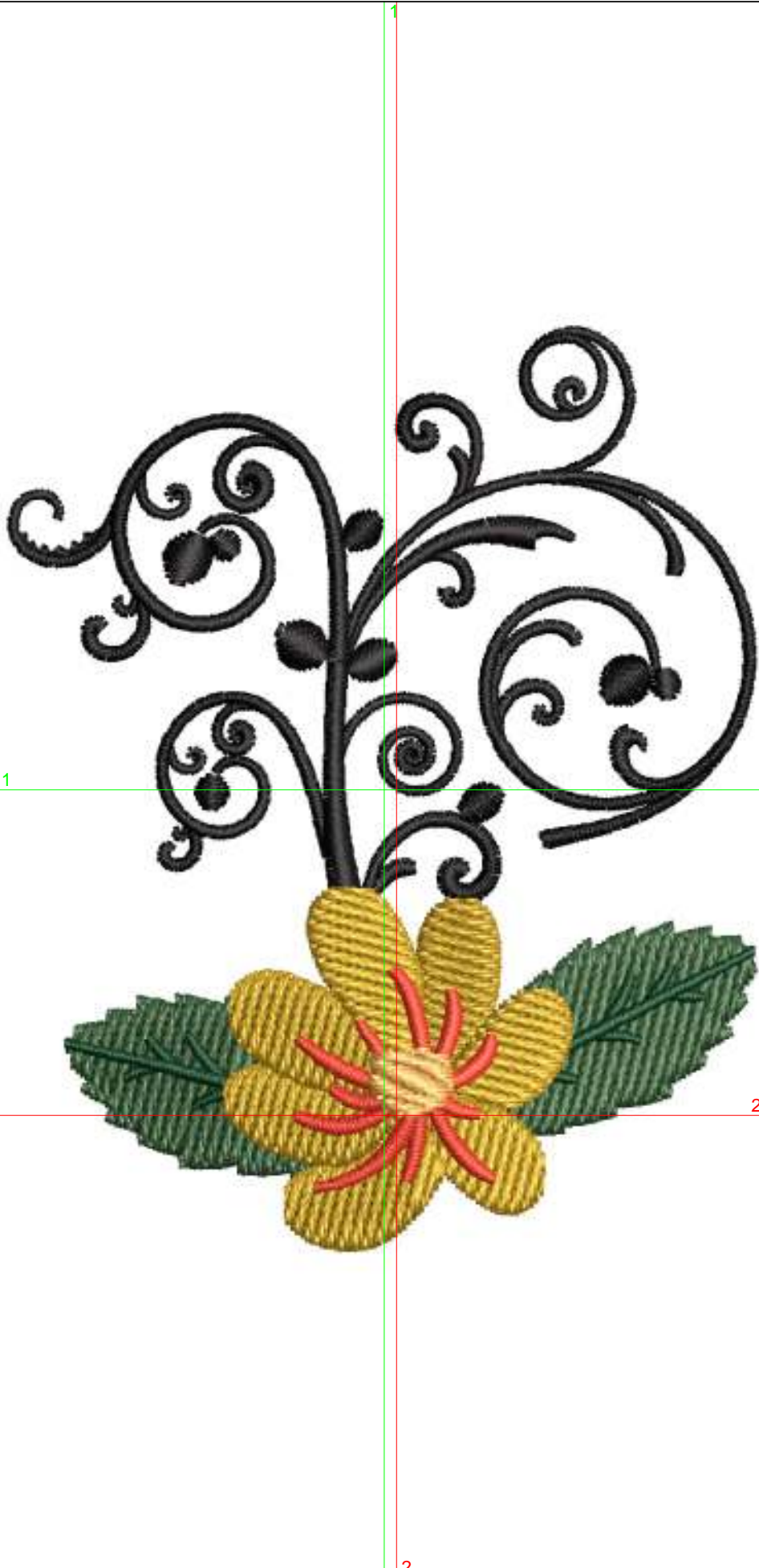
Colorway: Colorway 1

Zoom: 1.99

Machine format: Janome  
 Color changes: 5  
 Stops: 7  
 Trims: 14  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 31.2 mm  
 Right: 30.7 mm  
 Up: 38.4 mm  
 Down: 38.3 mm  
 EndX: 1.0 mm  
 EndY: -27.0 mm  
 Area: 4747.7 mm<sup>2</sup>  
 Max stitch: 7.1 mm  
 Min stitch: 0.3 mm  
 Max jump: 8.0 mm  
 Total thread: 33.75m  
 Total bobbin: 10.34m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	16		1,231	219	Olive Green	Janome
2.	17		172	248	Dark Green	Janome
3.	17		217		Dark Green, Stop,	
4.	18		4,197	002	Black	Janome
5.	19		1,392	272	Old Gold	Janome
6.	20		489	202	Vermilion	Janome
7.	21		100	274	Tangerine	Janome



# Production Worksheet

Wilcom TrueSizer

**\*ORANGE 3 5 INCH\***

Design: Orange\_3\_5 inch

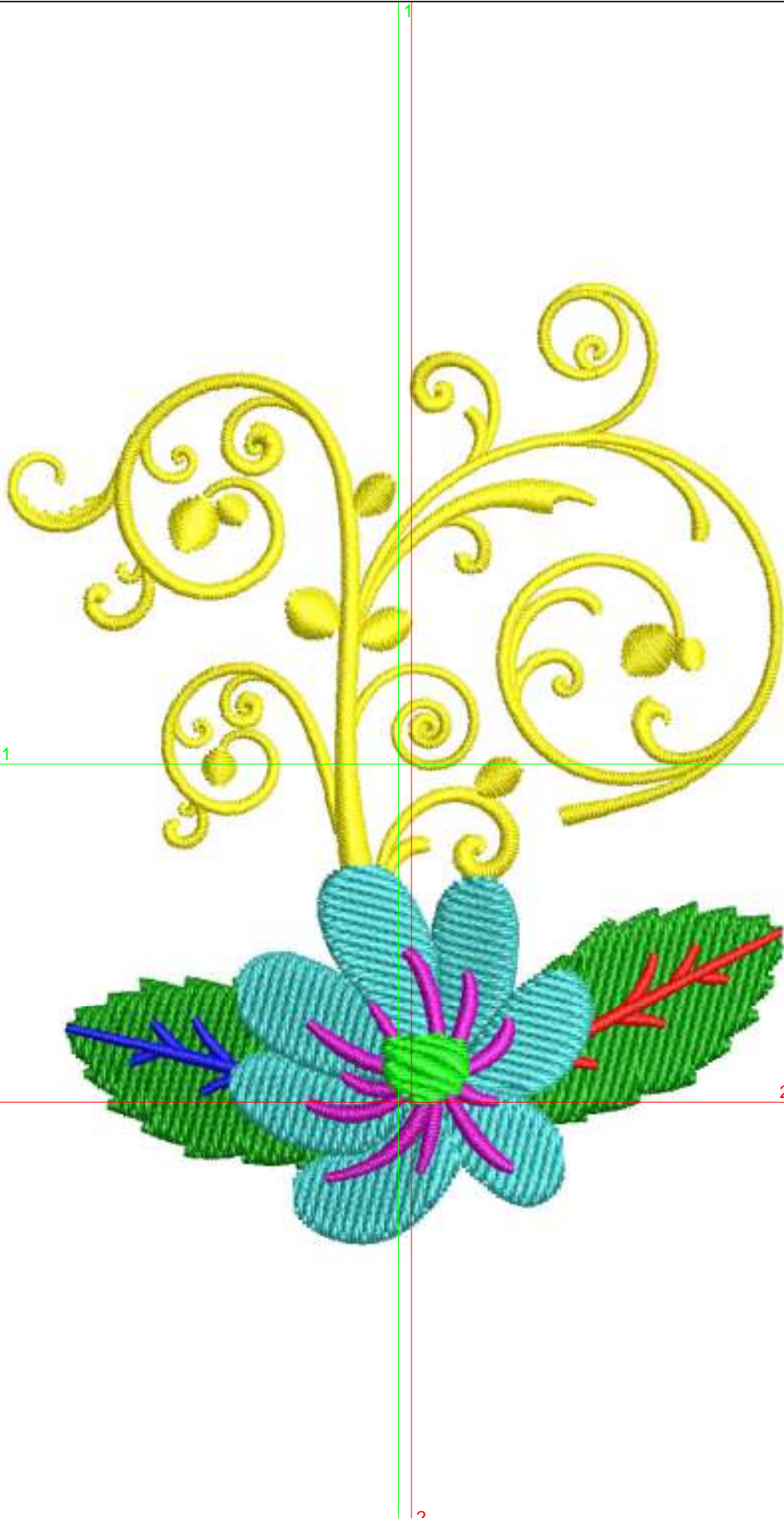
Title:

Stitches: 9,546  
 Height: 89.4 mm  
 Width: 72.2 mm  
 Colors: 7  
 Colorway: Colorway 1  
 Zoom: 1.83

Machine format: Tajima  
 Color changes: 6  
 Stops: 7  
 Trims: 17  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 36.4 mm  
 Right: 35.8 mm  
 Up: 44.7 mm  
 Down: 44.7 mm  
 EndX: 1.2 mm  
 EndY: -31.5 mm  
 Area: 6454.7 mm<sup>2</sup>  
 Max stitch: 6.6 mm  
 Min stitch: 0.3 mm  
 Max jump: 8.0 mm  
 Total thread: 42.60m  
 Total bobbin: 13.52m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	1	Dark Green	1,638	1	Dark Green	Default
2.	2	Blue	201	2	Blue	Default
3.	3	Red	252	3	Red	Default
4.	4	Yellow	4,922	4	Yellow	Default
5.	5	Aqua	1,787	5	Aqua	Default
6.	6	Dark Magenta	635	6	Dark Magenta	Default
7.	7	Green	109	7	Green	Default



# Production Worksheet

Wilcom TrueSizer

## \*ORANGE 4 INCH\*

Design: Orange 4 inch

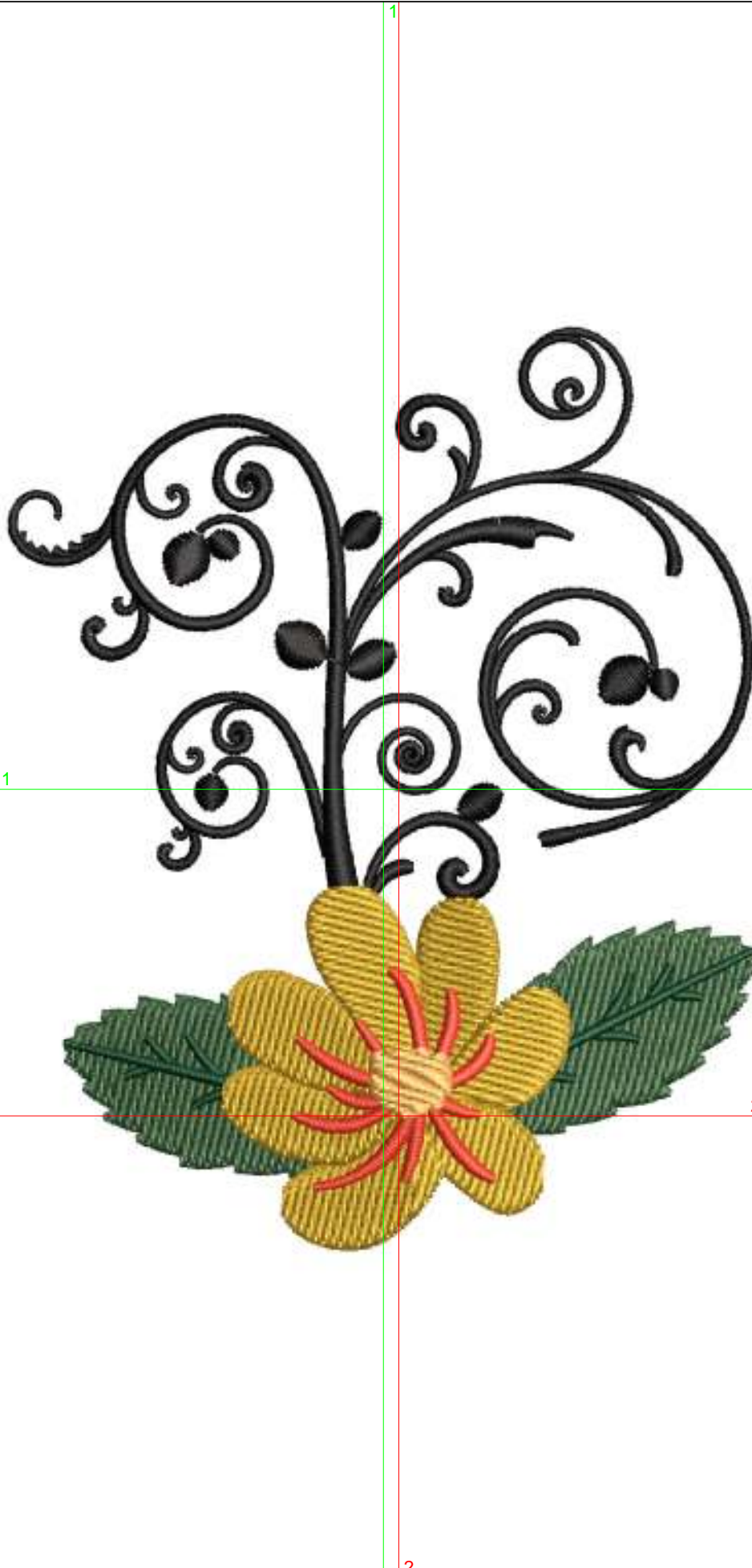
Title:

Stitches: 11,323  
Height: 102.1 mm  
Width: 82.5 mm  
Colors: 6  
Colorway: Colorway 1  
Zoom: 1.49

Machine format: Janome  
Color changes: 5  
Stops: 7  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Appliqués: 0  
Left: 41.5 mm  
Right: 41.0 mm  
Up: 51.1 mm  
Down: 51.0 mm  
EndX: 1.7 mm  
EndY: -36.1 mm  
Area: 8423.2 mm<sup>2</sup>  
Max stitch: 6.7 mm  
Min stitch: 0.3 mm  
Max jump: 8.0 mm  
Total thread: 52.22m  
Total bobbin: 17.11m

### Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	16	■	2,005	219	Olive Green	Janome
2.	17	■	226	248	Dark Green	Janome
3.	17	■	288		Dark Green, Stop,	
4.	18	■	5,641	002	Black	Janome
5.	19	■	2,312	272	Old Gold	Janome
6.	20	■	704	202	Vermilion	Janome
7.	21	■	147	274	Tangerine	Janome



**Production Worksheet**

Wilcom TrueSizer

**\*ORANGE 4 5 INCH\***

Design: Orange\_4\_5 inch

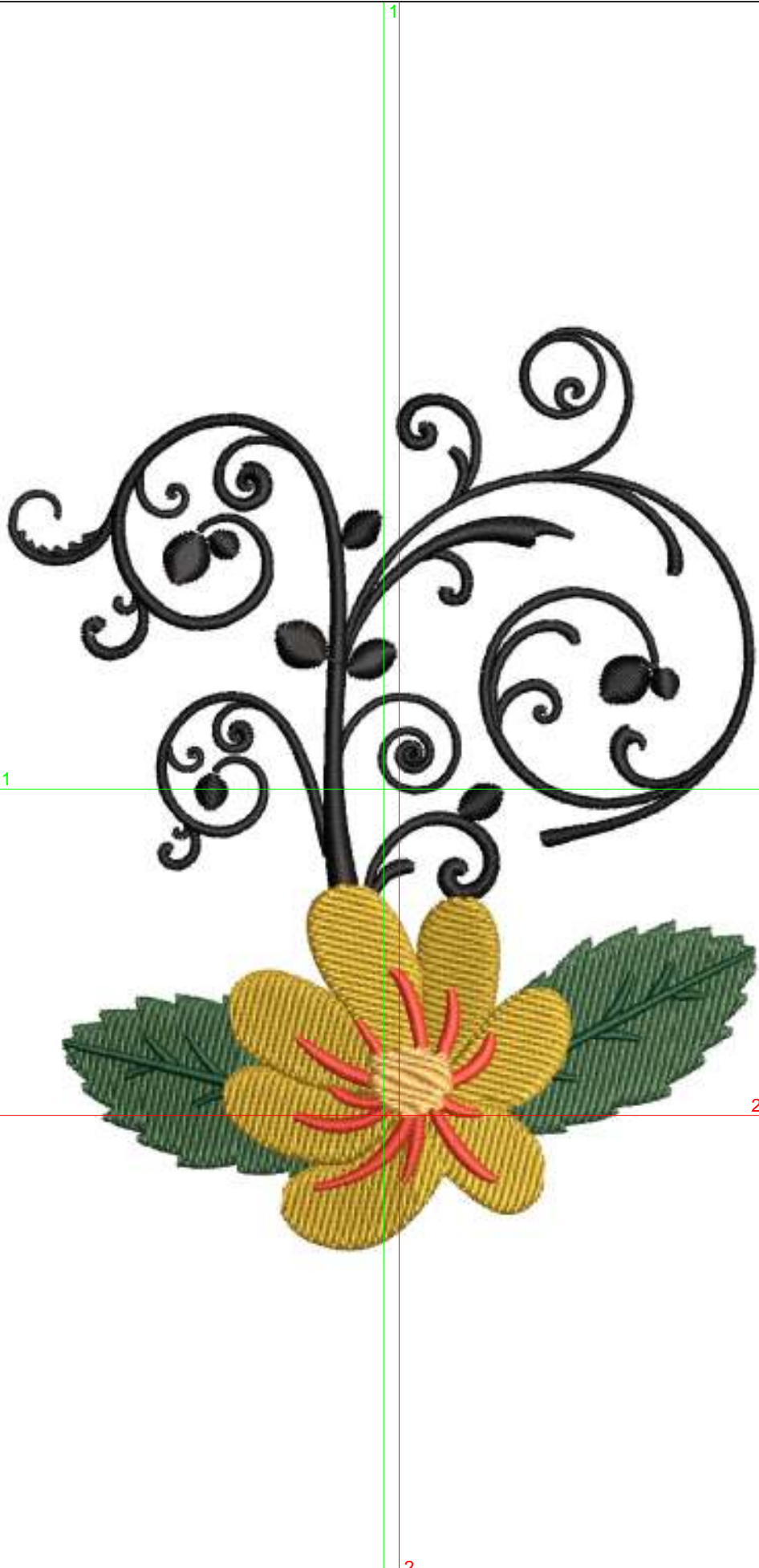
Title:

Stitches: 13,158  
 Height: 114.8 mm  
 Width: 92.8 mm  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1.33

Machine format: Janome  
 Color changes: 5  
 Stops: 7  
 Trims: 14  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 46.7 mm  
 Right: 46.1 mm  
 Up: 57.4 mm  
 Down: 57.4 mm  
 EndX: 1.9 mm  
 EndY: -40.6 mm  
 Area: 10653.4 mm<sup>2</sup>  
 Max stitch: 6.8 mm  
 Min stitch: 0.3 mm  
 Max jump: 8.0 mm  
 Total thread: 62.42m  
 Total bobbin: 20.98m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	16		2,438	219	Olive Green	Janome
2.	17		251	248	Dark Green	Janome
3.	17		322		Dark Green, Stop,	
4.	18		6,304	002	Black	Janome
5.	19		2,856	272	Old Gold	Janome
6.	20		805	202	Vermilion	Janome
7.	21		182	274	Tangerine	Janome



# Production Worksheet

Wilcom TrueSizer

**\*ORANGE 5 INCH\***

Design: **Orange 5 inch**

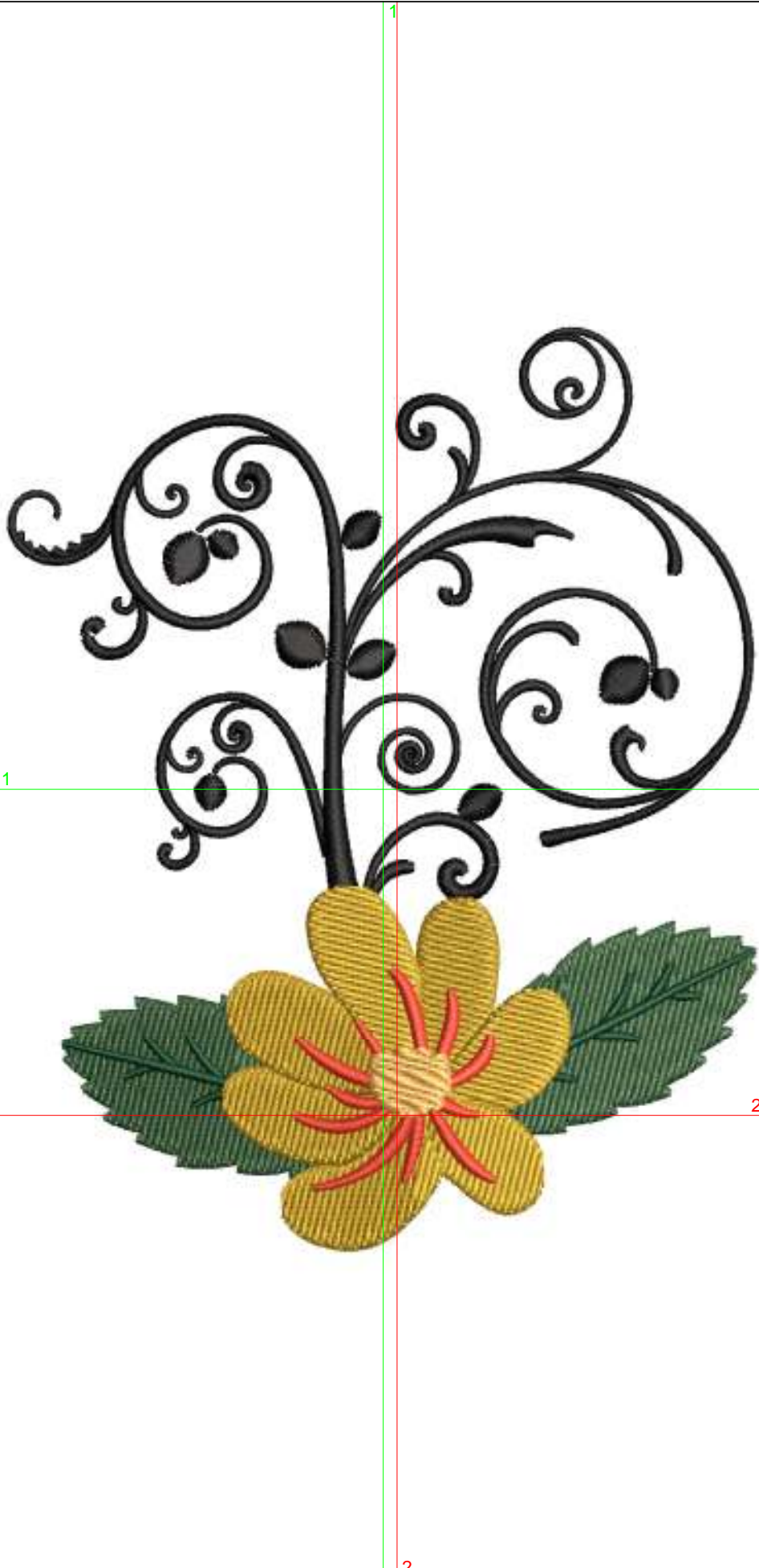
Title:

Stitches: 15,664  
 Height: 127.5 mm  
 Width: 103.1 mm  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1.19

Machine format: Janome  
 Color changes: 5  
 Stops: 7  
 Trims: 14  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 51.8 mm  
 Right: 51.3 mm  
 Up: 63.8 mm  
 Down: 63.7 mm  
 EndX: 1.9 mm  
 EndY: -45.0 mm  
 Area: 13145.3 mm<sup>2</sup>  
 Max stitch: 8.4 mm  
 Min stitch: 0.3 mm  
 Max jump: 8.0 mm  
 Total thread: 75.20m  
 Total bobbin: 25.58m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	16		2,849	219	Olive Green	Janome
2.	17		277	248	Dark Green	Janome
3.	17		357		Dark Green, Stop,	
4.	18		7,637	002	Black	Janome
5.	19		3,464	272	Old Gold	Janome
6.	20		870	202	Vermilion	Janome
7.	21		210	274	Tangerine	Janome



# Production Worksheet

Wilcom TrueSizer

**\*ORANGE 5 5 INCH\***

Design: Orange\_5\_5 inch

Title:

Stitches: 17,838  
 Height: 140.3 mm  
 Width: 113.5 mm  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1.08

Machine format: Janome  
 Color changes: 5  
 Stops: 7  
 Trims: 14  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 57.0 mm  
 Right: 56.5 mm  
 Up: 70.2 mm  
 Down: 70.1 mm  
 EndX: 2.2 mm  
 EndY: -49.6 mm  
 Area: 15924.0 mm<sup>2</sup>  
 Max stitch: 7.5 mm  
 Min stitch: 0.3 mm  
 Max jump: 8.0 mm  
 Total thread: 87.92m  
 Total bobbin: 30.54m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	16		3,343	219	Olive Green	Janome
2.	17		305	248	Dark Green	Janome
3.	17		475		Dark Green, Stop,	
4.	18		8,301	002	Black	Janome
5.	19		4,199	272	Old Gold	Janome
6.	20		959	202	Vermilion	Janome
7.	21		256	274	Tangerine	Janome

