

**Production Worksheet**

Wilcom TrueSizer

**\*KILLER WHALE01 2 5\***

Design: **Killer Whale01 2\_5**

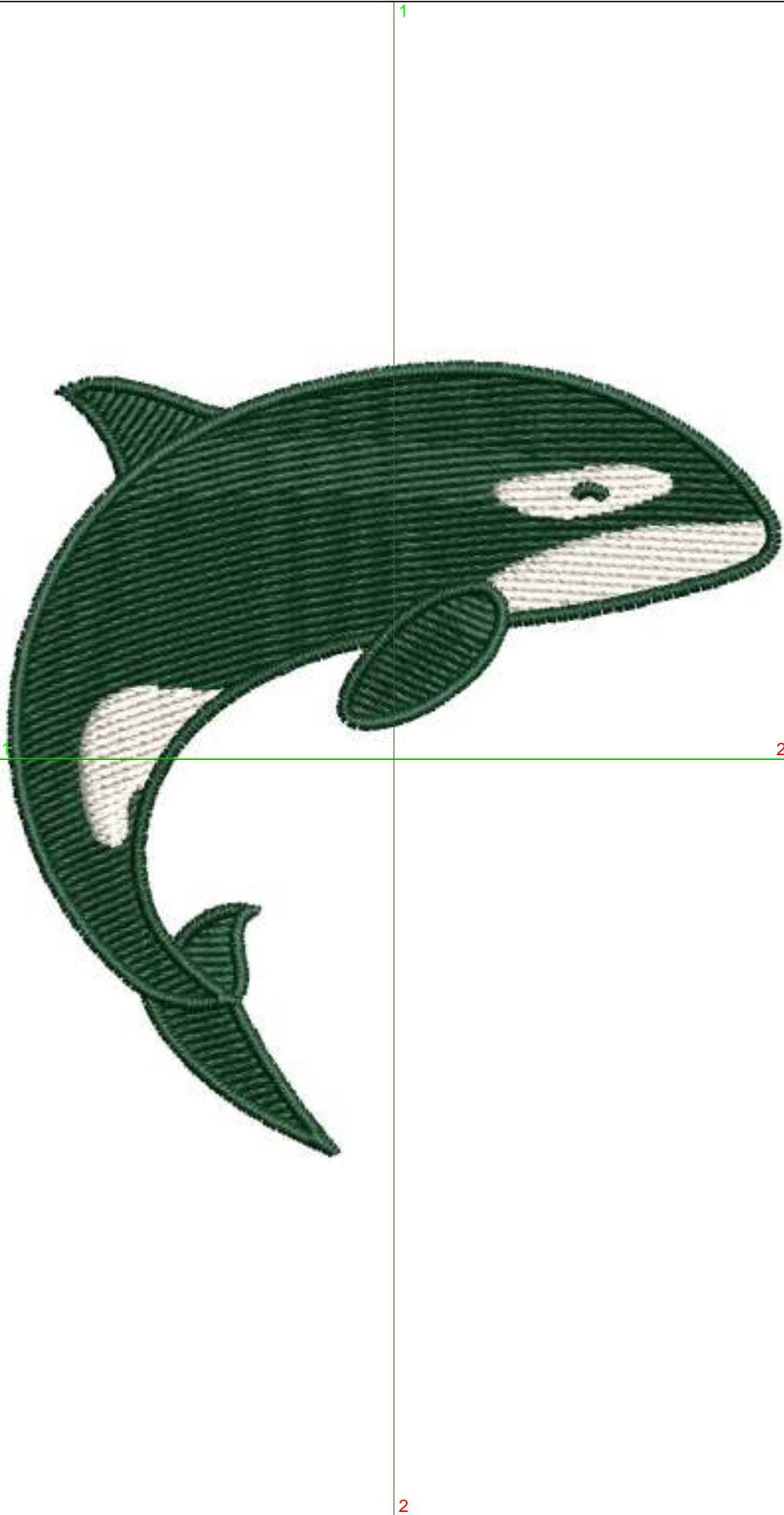
Title:

Stitches: 5,228  
 Height: 63.8 mm  
 Width: 62.0 mm  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 2.14

Machine format: Janome  
 Color changes: 2  
 Stops: 3  
 Trims: 7  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 31.0 mm  
 Right: 31.0 mm  
 Up: 31.9 mm  
 Down: 31.9 mm  
 EndX: 0.0 mm  
 EndY: -0.1 mm  
 Area: 3955.6 mm<sup>2</sup>  
 Max stitch: 5.3 mm  
 Min stitch: 0.3 mm  
 Max jump: 8.0 mm  
 Total thread: 25.99m  
 Total bobbin: 9.03m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	16	■	2,909	248	Dark Green	Janome
2.	17	□	647	253	Ivory White	Janome
3.	16	■	1,672	248	Dark Green	Janome



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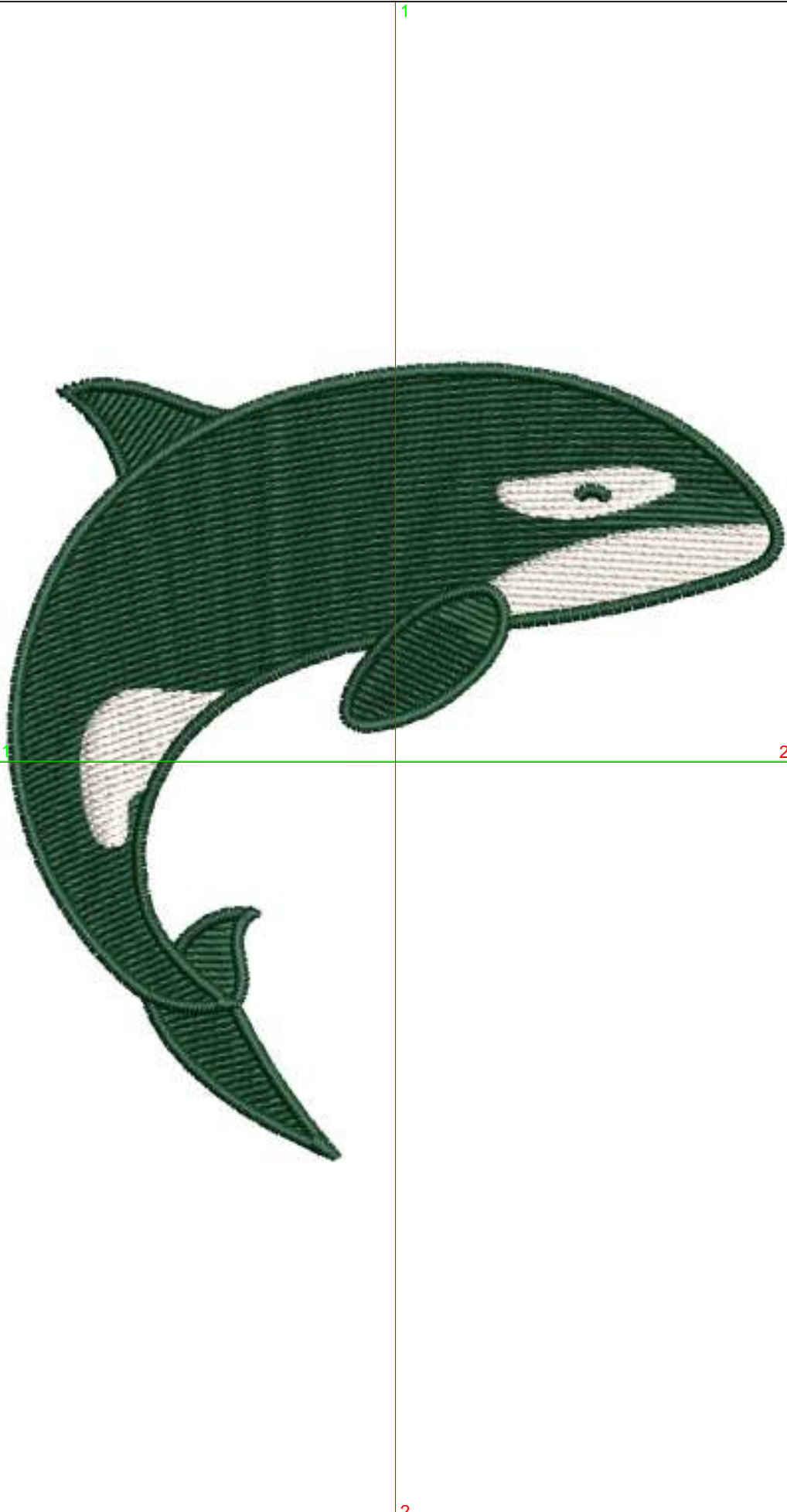
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**\*KILLER WHALE01 3\***

Design: **Killer Whale01 3**

Title:

Stitches: 6,762  
 Height: 76.6 mm  
 Width: 74.4 mm  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 1.78



Machine format: Janome  
 Color changes: 2  
 Stops: 3  
 Trims: 7  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 37.2 mm  
 Right: 37.2 mm  
 Up: 38.3 mm  
 Down: 38.3 mm  
 EndX: 0.0 mm  
 EndY: -0.1 mm  
 Area: 5699.0 mm<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.1 mm  
 Max jump: 8.0 mm  
 Total thread: 35.15m  
 Total bobbin: 12.63m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	16	■	3,873	248	Dark Green	Janome
2.	17	□	857	253	Ivory White	Janome
3.	16	■	2,032	248	Dark Green	Janome

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**\*KILLER WHALE01 3 5\***

Design: **Killer Whale01 3\_5**

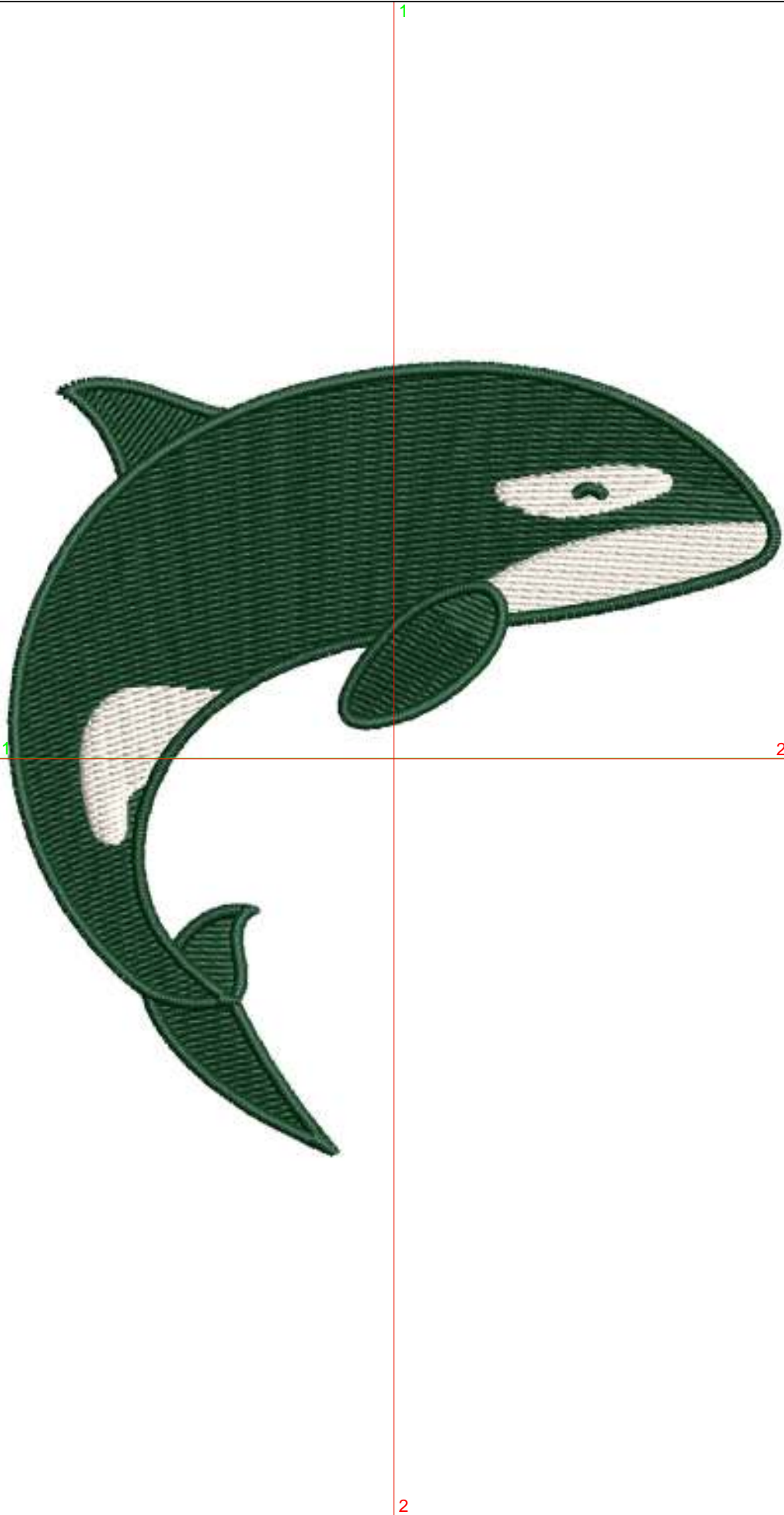
Title:

Stitches: 8,547  
 Height: 89.2 mm  
 Width: 86.8 mm  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 1.53

Machine format: Janome  
 Color changes: 2  
 Stops: 3  
 Trims: 7  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 43.4 mm  
 Right: 43.4 mm  
 Up: 44.6 mm  
 Down: 44.6 mm  
 EndX: 0.0 mm  
 EndY: -0.1 mm  
 Area: 7742.6 mm<sup>2</sup>  
 Max stitch: 6.8 mm  
 Min stitch: 0.3 mm  
 Max jump: 8.0 mm  
 Total thread: 45.95m  
 Total bobbin: 16.92m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	16	■	5,021	248	Dark Green	Janome
2.	17	□	1,097	253	Ivory White	Janome
3.	16	■	2,429	248	Dark Green	Janome



**Production Worksheet**

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**\*KILLER WHALE01 4\***

Design: **Killer Whale01 4**

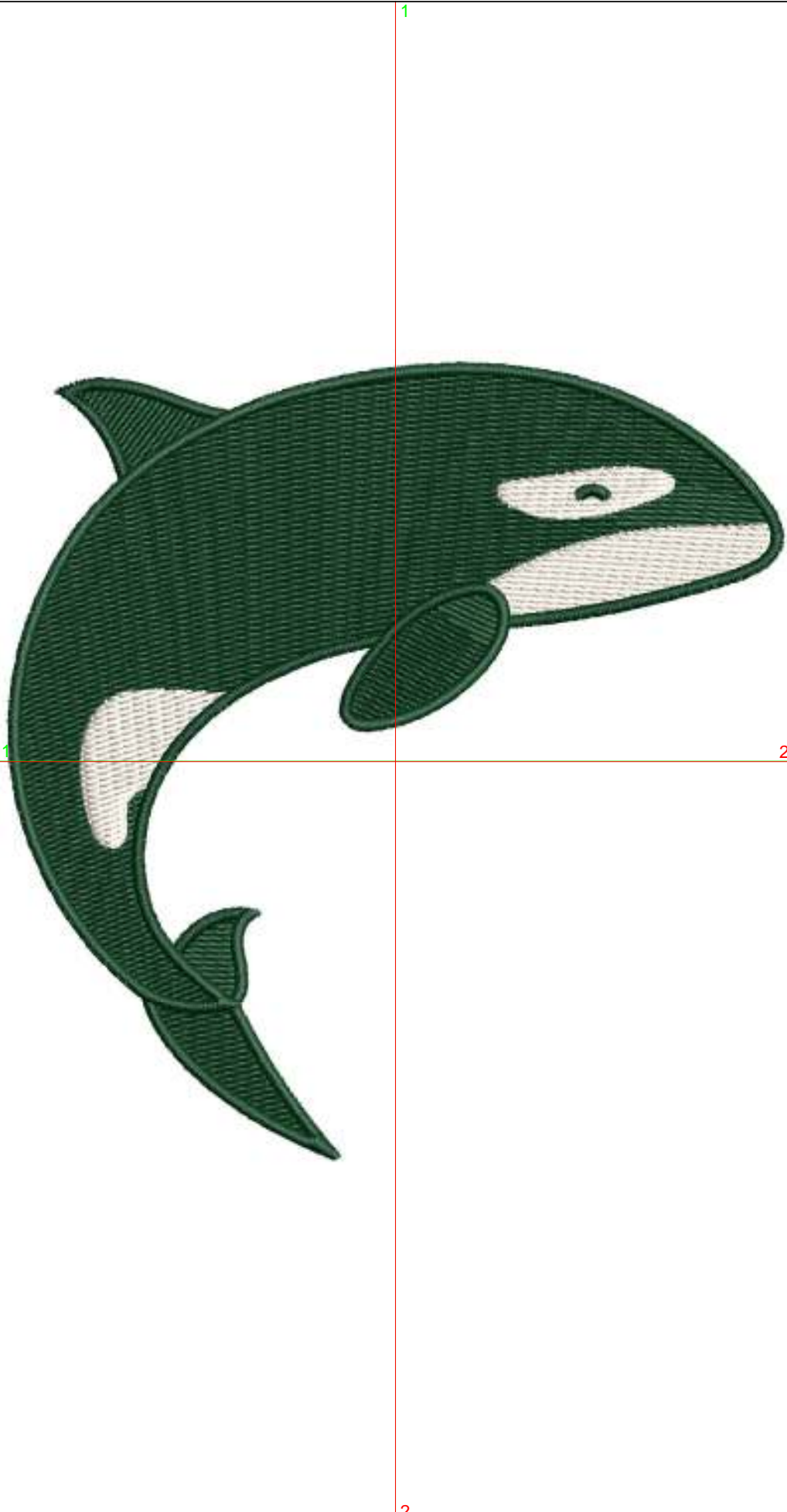
Title:

Stitches: 10,549  
 Height: 102.0 mm  
 Width: 99.2 mm  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 1.34

Machine format: Janome  
 Color changes: 2  
 Stops: 3  
 Trims: 7  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 49.6 mm  
 Right: 49.6 mm  
 Up: 51.0 mm  
 Down: 51.0 mm  
 EndX: 0.0 mm  
 EndY: -0.1 mm  
 Area: 10118.4 mm<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.1 mm  
 Max jump: 8.0 mm  
 Total thread: 58.37m  
 Total bobbin: 21.91m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	16	■	6,335	248	Dark Green	Janome
2.	17	□	1,372	253	Ivory White	Janome
3.	16	■	2,842	248	Dark Green	Janome



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**\*KILLER WHALE01 4 5\***

Design: **Killer Whale01 4\_5**

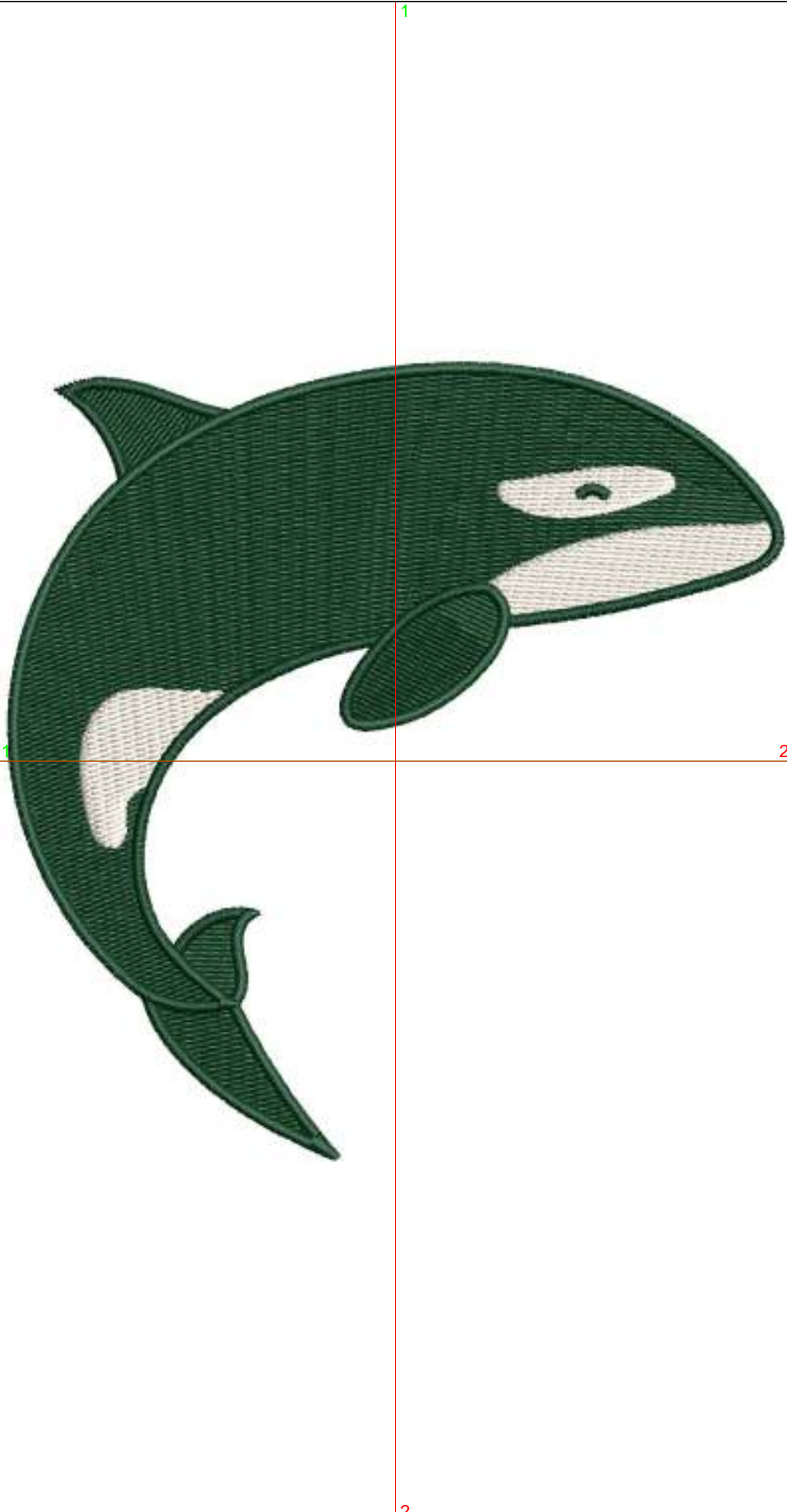
Title:

Stitches: 12,649  
 Height: 114.5 mm  
 Width: 111.2 mm  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 1.19

Machine format: Janome  
 Color changes: 2  
 Stops: 3  
 Trims: 7  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 55.6 mm  
 Right: 55.6 mm  
 Up: 57.3 mm  
 Down: 57.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 12732.4 mm<sup>2</sup>  
 Max stitch: 7.3 mm  
 Min stitch: 0.3 mm  
 Max jump: 8.0 mm  
 Total thread: 71.76m  
 Total bobbin: 27.36m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	16	■	7,734	248	Dark Green	Janome
2.	17	□	1,666	253	Ivory White	Janome
3.	16	■	3,249	248	Dark Green	Janome



# Production Worksheet

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## \*KILLER WHALE01 5\*

Design: **Killer Whale01 5**

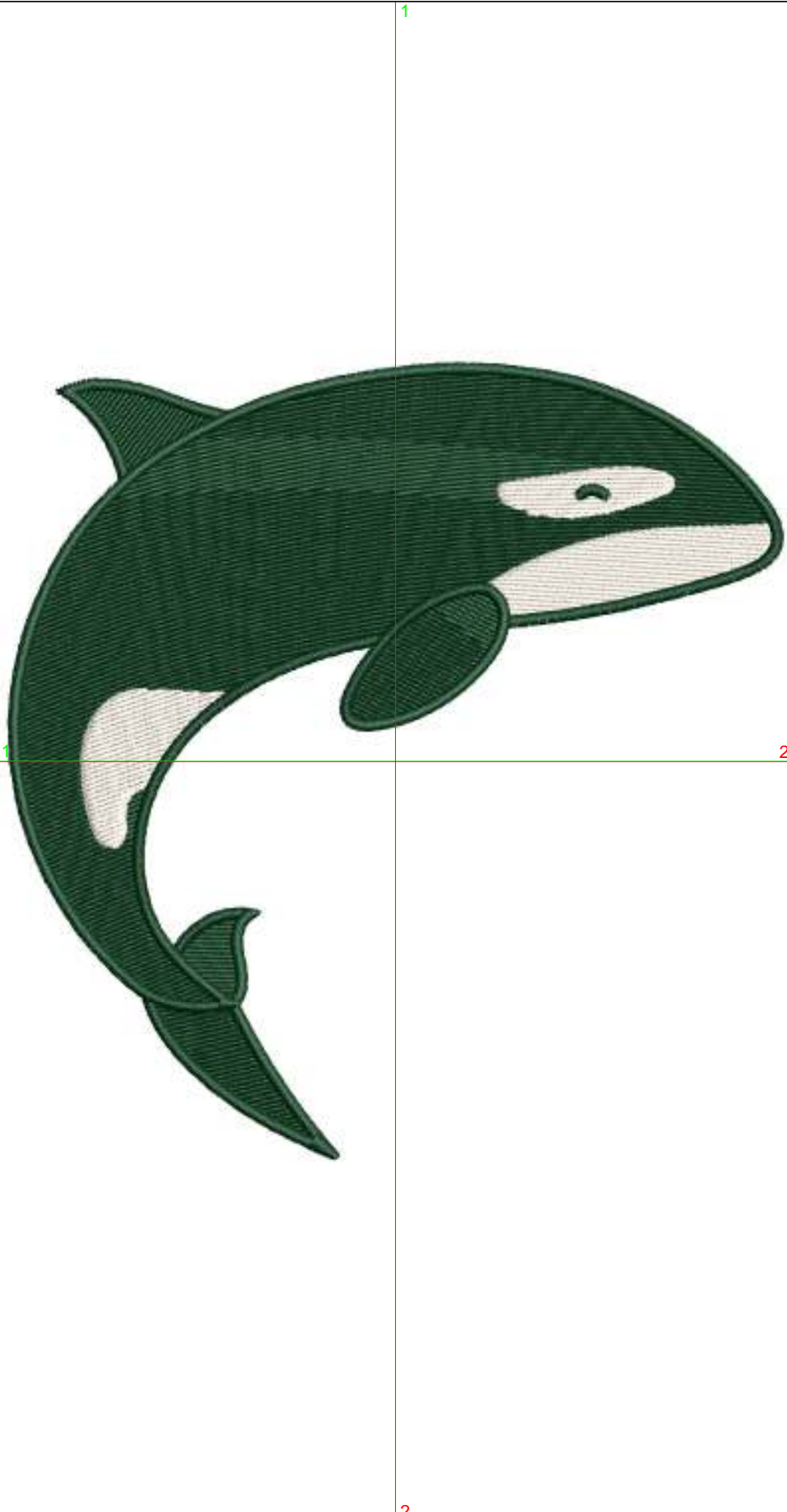
Title:

Stitches: 15,196  
 Height: 127.4 mm  
 Width: 123.8 mm  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 1.07

Machine format: Janome  
 Color changes: 2  
 Stops: 3  
 Trims: 7  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 61.9 mm  
 Right: 61.9 mm  
 Up: 63.7 mm  
 Down: 63.7 mm  
 EndX: 0.0 mm  
 EndY: -0.1 mm  
 Area: 15772.1 mm<sup>2</sup>  
 Max stitch: 6.4 mm  
 Min stitch: 0.3 mm  
 Max jump: 8.0 mm  
 Total thread: 87.85m  
 Total bobbin: 33.87m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	16	■	9,481	248	Dark Green	Janome
2.	17	□	2,003	253	Ivory White	Janome
3.	16	■	3,712	248	Dark Green	Janome



**Production Worksheet**

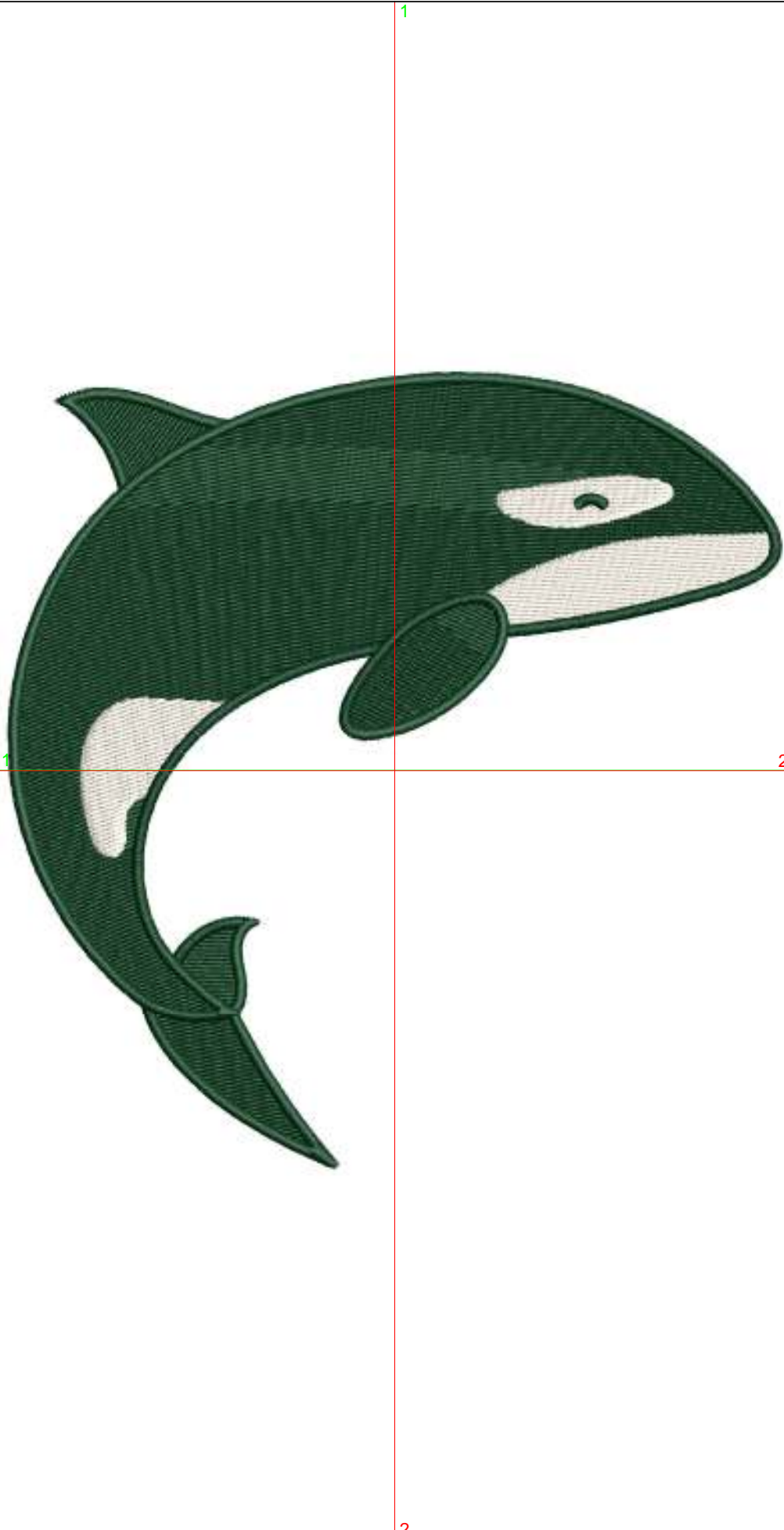
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**\*KILLER WHALE01 5 5\***

Design: **Killer Whale01 5\_5**

Title:

Stitches: 17,741  
 Height: 140.0 mm  
 Width: 136.0 mm  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 0.96



Machine format: Janome  
 Color changes: 2  
 Stops: 3  
 Trims: 7  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 68.0 mm  
 Right: 68.0 mm  
 Up: 70.0 mm  
 Down: 70.0 mm  
 EndX: 0.0 mm  
 EndY: -0.1 mm  
 Area: 19040.0 mm<sup>2</sup>  
 Max stitch: 8.3 mm  
 Min stitch: 0.3 mm  
 Max jump: 8.0 mm  
 Total thread: 104.46m  
 Total bobbin: 40.70m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	16	■	11,208	248	Dark Green	Janome
2.	17	□	2,359	253	Ivory White	Janome
3.	16	■	4,174	248	Dark Green	Janome