

Production Worksheet
 Wilcom TrueSizer
 MERRY BEAR STITCHED 2.5 INCH
 Design: Merry Bear Stitched 2.5 Inch
 Title:

Stitches: 4,586
 Height: 63.6 mm
 Width: 49.5 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 3.01

Machine format: Janome
 Color changes: 5
 Stops: 6
 Trims: 9
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 25.50m
 Total bobbin: 9.32m

Stop Sequence:

#	Color	St.	Code Name
1.	16	1,883	214 Brown
2.	17	437	237 Umber
3.	18	390	218 Yellow Green
4.	19	989	225 Red
5.	20	785	220 Silver Gray
6.	21	102	002 Black

Thread usage: 24.90m

#	Color	Name	Length
16.	15	Brown	10.90m
17.	16	Umber	2.04m
18.	17	Yellow Green	2.08m
19.	18	Red	5.52m
20.	19	Silver Gray	3.90m
21.	20	Black	0.45m

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Production Worksheet
 Wilcom TrueSizer
 MERRY BEAR STITCHED 3 INCH
 Design: Merry Bear Stitched 3 Inch
 Title:

Stitches: 6,055
 Height: 76.4 mm
 Width: 59.4 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 2.51

Machine format: Janome
 Color changes: 5
 Stops: 6
 Trims: 10
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 34.64m
 Total bobbin: 12.99m

Stop Sequence:

#	Color	St.	Code Name
1.	16	2,498	214 Brown
2.	17	572	237 Umber
3.	18	511	218 Yellow Green
4.	19	1,321	225 Red
5.	20	1,022	220 Silver Gray
6.	21	131	002 Black

Thread usage: 34.04m

#	Color	Name	Length
16.	15	Brown	14.92m
17.	16	Umber	2.81m
18.	17	Yellow Green	2.81m
19.	18	Red	7.61m
20.	19	Silver Gray	5.28m
21.	20	Black	0.60m

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Production Worksheet
 Wilcom TrueSizer
 MERRY BEAR STITCHED 3.5 INCH
 Design: Merry Bear Stitched 3.5 Inch
 Title:

Stitches: 7,725
 Height: 89.0 mm
 Width: 69.4 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 2.15

Machine format: Janome
 Color changes: 5
 Stops: 6
 Trims: 11
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 45.29m
 Total bobbin: 17.32m

Stop Sequence:

#	Color	St.	Code Name
1.	16	3,223	214 Brown
2.	17	717	237 Umber
3.	18	648	218 Yellow Green
4.	19	1,687	225 Red
5.	20	1,279	220 Silver Gray
6.	21	171	002 Black

Thread usage: 44.69m

#	Color	Name	Length
16.	15	Brown	19.65m
17.	16	Umber	3.65m
18.	17	Yellow Green	3.69m
19.	18	Red	10.05m
20.	19	Silver Gray	6.83m
21.	20	Black	0.81m

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Production Worksheet
 Wilcom TrueSizer
 MERRY BEAR STITCHED 4 INCH
 Design: Merry Bear Stitched 4 Inch
 Title:

Stitches: 9,665
 Height: 101.8 mm
 Width: 79.3 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 1.88

Machine format: Janome
 Color changes: 5
 Stops: 6
 Trims: 11
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 57.77m
 Total bobbin: 22.42m

Stop Sequence:

#	Color	St.	Code Name
1.	16	4,077	214 Brown
2.	17	874	237 Umber
3.	18	806	218 Yellow Green
4.	19	2,103	225 Red
5.	20	1,608	220 Silver Gray
6.	21	197	002 Black

Thread usage: 57.17m

#	Color	Name	Length
16.	15	Brown	25.34m
17.	16	Umber	4.59m
18.	17	Yellow Green	4.72m
19.	18	Red	12.78m
20.	19	Silver Gray	8.78m
21.	20	Black	0.96m

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Production Worksheet
 Wilcom TrueSizer
 *MERRY BEAR STITCHED 4 5 INCH
 Design: Merry Bear Stitched 4_5 Inch
 Title:

Stitches: 11,605
 Height: 114.5 mm
 Width: 89.1 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 1.67

Machine format: Janome
 Color changes: 5
 Stops: 6
 Trims: 12
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 70.81m
 Total bobbin: 27.85m

Stop Sequence:

#	Color	St.	Code Name
1.	16	4,891	214 Brown
2.	17	1,032	237 Umber
3.	18	973	218 Yellow Green
4.	19	2,569	225 Red
5.	20	1,909	220 Silver Gray
6.	21	231	002 Black

Thread usage: 70.20m

#	Color	Name	Length
16.	15	Brown	30.99m
17.	16	Umber	5.56m
18.	17	Yellow Green	5.84m
19.	18	Red	15.90m
20.	19	Silver Gray	10.74m
21.	20	Black	1.17m



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Production Worksheet
 Wilcom TrueSizer
 *MERRY BEAR STITCHED 5 INCH
 Design: Merry Bear Stitched 5 Inch
 Title:

Stitches: 13,933
 Height: 127.2 mm
 Width: 98.9 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 1.51

Machine format: Janome
 Color changes: 5
 Stops: 6
 Trims: 12
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 85.98m
 Total bobbin: 34.08m

Stop Sequence:

#	Color	St.	Code Name
1.	16	5,843	214 Brown
2.	17	1,228	237 Umber
3.	18	1,167	218 Yellow Green
4.	19	3,075	225 Red
5.	20	2,353	220 Silver Gray
6.	21	267	002 Black

Thread usage: 85.38m

#	Color	Name	Length
16.	15	Brown	37.55m
17.	16	Umber	6.75m
18.	17	Yellow Green	7.08m
19.	18	Red	19.28m
20.	19	Silver Gray	13.37m
21.	20	Black	1.36m



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Production Worksheet
 Wilcom TrueSizer
 *MERRY BEAR STITCHED 5 5 INCH
 Design: Merry Bear Stitched 5_5 Inch
 Title:

Stitches: 16,450
 Height: 139.8 mm
 Width: 108.7 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 1.37


Machine format: Janome
 Color changes: 5
 Stops: 6
 Trims: 13
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 102.69m
 Total bobbin: 41.00m

Stop Sequence:

#	Color	St.	Code Name
1.	16	6,936	214 Brown
2.	17	1,428	237 Umber
3.	18	1,363	218 Yellow Green
4.	19	3,642	225 Red
5.	20	2,740	220 Silver Gray
6.	21	341	002 Black

Thread usage: 102.09m

#	Color	Name	Length
16.	15	Brown	44.97m
17.	16	Umber	7.96m
18.	17	Yellow Green	8.42m
19.	18	Red	23.10m
20.	19	Silver Gray	15.78m
21.	20	Black	1.86m



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