

**Production Worksheet**  
 Wilcom TrueSizer  
 \*STANDNG2 5 | NO†  
 Design: standing 2\_5 inch  
 Title:

Stitches: 5,689  
 Height: 63.8 mm  
 Width: 44.2 mm  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 3.23

Machine format: Janome  
 Color changes: 7  
 Stops: 9  
 Trims: 23  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 30.06m  
 Total bobbin: 10.54m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	299	244	Cardinal Red
2.	17	286	248	Dark Green
3.	18	1,533	202	Vermillion
4.	19	660	223	Beige Gray
5.	20	1,817	001	White
6.	17	808	248	Dark Green
7.	21	159	239	Sunflower
8.	19	55	223	Beige Gray
9.	19	72		Beige Gray, Stop.

Thread usage: 29.16m

#	Color	Name	Length
16.	15	Cardinal Red	1.55m
17.	16	Dark Green	4.17m
18.	17	Vermillion	8.64m
19.	18	Beige Gray	4.52m
20.	19	White	9.74m
21.	20	Sunflower	0.54m



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**Production Worksheet**  
 Wilcom TrueSizer  
 \*STANDNG3 | NO†  
 Design: standing 3 inch  
 Title:

Stitches: 7,437  
 Height: 76.6 mm  
 Width: 53.1 mm  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 2.69

Machine format: Janome  
 Color changes: 7  
 Stops: 9  
 Trims: 25  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 40.63m  
 Total bobbin: 14.73m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	434	244	Cardinal Red
2.	17	385	248	Dark Green
3.	18	2,003	202	Vermillion
4.	19	899	223	Beige Gray
5.	20	2,430	001	White
6.	17	960	248	Dark Green
7.	21	178	239	Sunflower
8.	19	64	223	Beige Gray
9.	19	84		Beige Gray, Stop.

Thread usage: 39.73m

#	Color	Name	Length
16.	15	Cardinal Red	2.30m
17.	16	Dark Green	5.41m
18.	17	Vermillion	11.62m
19.	18	Beige Gray	6.24m
20.	19	White	13.51m
21.	20	Sunflower	0.65m



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**Production Worksheet**  
 Wilcom TrueSizer  
 \*STANDNG3 5 | NO†  
 Design: standing 3\_5 inch  
 Title:

Stitches: 9,402  
 Height: 89.2 mm  
 Width: 61.8 mm  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 2.31


Machine format: Janome  
 Color changes: 7  
 Stops: 9  
 Trims: 26  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 53.11m  
 Total bobbin: 19.80m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	605	244	Cardinal Red
2.	17	483	248	Dark Green
3.	18	2,673	202	Vermillion
4.	19	1,165	223	Beige Gray
5.	20	3,019	001	White
6.	17	1,091	248	Dark Green
7.	21	196	239	Sunflower
8.	19	74	223	Beige Gray
9.	19	96		Beige Gray, Stop.

Thread usage: 52.21m

#	Color	Name	Length
16.	15	Cardinal Red	3.30m
17.	16	Dark Green	6.80m
18.	17	Vermillion	15.89m
19.	18	Beige Gray	8.18m
20.	19	White	17.29m
21.	20	Sunflower	0.76m



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**Production Worksheet**  
 Wilcom TrueSizer  
 \*STANDNG4 | NO†  
 Design: standing 4 inch  
 Title:

Stitches: 11,584  
 Height: 102.0 mm  
 Width: 70.7 mm  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 2.02


Machine format: Janome  
 Color changes: 7  
 Stops: 9  
 Trims: 26  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 66.83m  
 Total bobbin: 25.34m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	752	244	Cardinal Red
2.	17	582	248	Dark Green
3.	18	3,360	202	Vermillion
4.	19	1,459	223	Beige Gray
5.	20	3,792	001	White
6.	17	1,206	248	Dark Green
7.	21	219	239	Sunflower
8.	19	91	223	Beige Gray
9.	19	123		Beige Gray, Stop.

Thread usage: 65.92m

#	Color	Name	Length
16.	15	Cardinal Red	4.17m
17.	16	Dark Green	8.11m
18.	17	Vermillion	20.11m
19.	18	Beige Gray	10.44m
20.	19	White	22.19m
21.	20	Sunflower	0.90m



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**Production Worksheet**  
 Wilcom TrueSizer  
 \* **STANDING 4 5 INCH**  
 Design: **standing 4\_5 inch**  
 Title:

Stitches: 13,967  
 Height: 114.6 mm  
 Width: 79.5 mm  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1.80



Machine format: Janome  
 Color changes: 7  
 Stops: 9  
 Trims: 26  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 82.66m  
 Total bobbin: 31.90m

Stop Sequence:

#	Color	St	Code	Name
1.	16	897	244	Cardinal Red
2.	17	689	248	Dark Green
3.	18	4,114	202	Vermilion
4.	19	1,810	223	Beige Gray
5.	20	4,717	001	White
6.	17	1,276	248	Dark Green
7.	21	234	239	Sunflower
8.	19	99	223	Beige Gray
9.	19	131		Beige Gray, Stop.


Thread usage: 81.76m

#	Color	Name	Length
16.	15	Cardinal Red	5.06m
17.	16	Dark Green	9.52m
18.	17	Vermilion	25.12m
19.	18	Beige Gray	12.97m
20.	19	White	28.07m
21.	20	Sunflower	1.03m

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**Production Worksheet**  
 Wilcom TrueSizer  
 \* **STANDING 5 INCH**  
 Design: **standing 5 inch**  
 Title:

Stitches: 16,550  
 Height: 127.3 mm  
 Width: 88.3 mm  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1.62



Machine format: Janome  
 Color changes: 7  
 Stops: 9  
 Trims: 27  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 99.62m  
 Total bobbin: 38.88m

Stop Sequence:

#	Color	St	Code	Name
1.	16	1,069	244	Cardinal Red
2.	17	800	248	Dark Green
3.	18	5,044	202	Vermilion
4.	19	2,200	223	Beige Gray
5.	20	5,558	001	White
6.	17	1,370	248	Dark Green
7.	21	257	239	Sunflower
8.	19	108	223	Beige Gray
9.	19	144		Beige Gray, Stop.

Thread usage: 98.72m

#	Color	Name	Length
16.	15	Cardinal Red	6.10m
17.	16	Dark Green	11.07m
18.	17	Vermilion	30.93m
19.	18	Beige Gray	15.79m
20.	19	White	33.65m
21.	20	Sunflower	1.18m

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**Production Worksheet**  
 Wilcom TrueSizer  
 \* **STANDING 5 5 INCH**  
 Design: **standing 5\_5 inch**  
 Title:

Stitches: 19,378  
 Height: 140.4 mm  
 Width: 97.4 mm  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1.46



Machine format: Janome  
 Color changes: 7  
 Stops: 9  
 Trims: 27  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 118.66m  
 Total bobbin: 46.82m

Stop Sequence:

#	Color	St	Code	Name
1.	16	1,260	244	Cardinal Red
2.	17	984	248	Dark Green
3.	18	5,879	202	Vermilion
4.	19	2,626	223	Beige Gray
5.	20	6,526	001	White
6.	17	1,536	248	Dark Green
7.	21	281	239	Sunflower
8.	19	130	223	Beige Gray
9.	19	156		Beige Gray, Stop.

Thread usage: 117.76m

#	Color	Name	Length
16.	15	Cardinal Red	7.26m
17.	16	Dark Green	13.52m
18.	17	Vermilion	36.49m
19.	18	Beige Gray	19.02m
20.	19	White	40.13m
21.	20	Sunflower	1.33m

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