

Production Worksheet
 Wilcom TrueSizer
 * **SANTA HAT BEAR 2 5 | INCH**
 Design: Santa Hat Bear 2_5 inch
 Title:

Stitches: 6,719
 Height: 63.5 mm
 Width: 57.7 mm
 Colors: 9
 Colorway: Colorway 1
 Zoom: 2.59

Machine format: Janome
 Color changes: 8
 Stops: 9
 Trims: 14
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 40.61m
 Total bobbin: 15.57m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	336	258	Sienna
2.	17	3,043	254	Hazel
3.	18	660	244	Cardinal Red
4.	19	958	220	Silver Gray
5.	20	392	245	Opal Green
6.	21	526	214	Brown
7.	22	421	240	Orchid Pink
8.	23	335	248	Dark Green
9.	24	48	001	White

Thread usage: 39.71m

#	Color	Name	Length
16.	15	Sienna	1.76m
17.	16	Hazel	18.44m
18.	17	Cardinal Red	3.89m
19.	18	Silver Gray	5.63m
20.	19	Opal Green	2.24m
21.	20	Brown	3.30m
22.	21	Orchid Pink	2.44m
23.	22	Dark Green	1.78m
24.	23	White	0.22m



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Production Worksheet
 Wilcom TrueSizer
 * **SANTA HAT BEAR 3 | INCH**
 Design: Santa Hat Bear 3 inch
 Title:

Stitches: 9,050
 Height: 76.2 mm
 Width: 69.1 mm
 Colors: 9
 Colorway: Colorway 1
 Zoom: 2.16

Machine format: Janome
 Color changes: 8
 Stops: 9
 Trims: 14
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 56.06m
 Total bobbin: 21.96m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	448	258	Sienna
2.	17	4,130	254	Hazel
3.	18	910	244	Cardinal Red
4.	19	1,300	220	Silver Gray
5.	20	478	245	Opal Green
6.	21	730	214	Brown
7.	22	543	240	Orchid Pink
8.	23	454	248	Dark Green
9.	24	57	001	White

Thread usage: 55.16m

#	Color	Name	Length
16.	15	Sienna	2.43m
17.	16	Hazel	25.72m
18.	17	Cardinal Red	5.51m
19.	18	Silver Gray	7.84m
20.	19	Opal Green	2.95m
21.	20	Brown	4.66m
22.	21	Orchid Pink	3.28m
23.	22	Dark Green	2.51m
24.	23	White	0.26m



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Production Worksheet
 Wilcom TrueSizer
 * **SANTA HAT BEAR 3 5 | INCH**
 Design: Santa Hat Bear 3_5 inch
 Title:

Stitches: 11,864
 Height: 88.9 mm
 Width: 80.6 mm
 Colors: 9
 Colorway: Colorway 1
 Zoom: 1.86

Machine format: Janome
 Color changes: 8
 Stops: 9
 Trims: 14
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 74.91m
 Total bobbin: 29.80m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	624	258	Sienna
2.	17	5,475	254	Hazel
3.	18	1,164	244	Cardinal Red
4.	19	1,710	220	Silver Gray
5.	20	577	245	Opal Green
6.	21	957	214	Brown
7.	22	730	240	Orchid Pink
8.	23	569	248	Dark Green
9.	24	58	001	White

Thread usage: 74.01m

#	Color	Name	Length
16.	15	Sienna	3.42m
17.	16	Hazel	34.81m
18.	17	Cardinal Red	7.17m
19.	18	Silver Gray	10.47m
20.	19	Opal Green	3.83m
21.	20	Brown	6.22m
22.	21	Orchid Pink	4.50m
23.	22	Dark Green	3.28m
24.	23	White	0.30m



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Production Worksheet
 Wilcom TrueSizer
 * **SANTA HAT BEAR 4 | INCH**
 Design: Santa Hat Bear 4 inch
 Title:

Stitches: 14,966
 Height: 101.6 mm
 Width: 92.0 mm
 Colors: 9
 Colorway: Colorway 1
 Zoom: 1.62

Machine format: Janome
 Color changes: 8
 Stops: 9
 Trims: 16
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 95.69m
 Total bobbin: 38.43m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	764	258	Sienna
2.	17	6,941	254	Hazel
3.	18	1,500	244	Cardinal Red
4.	19	2,167	220	Silver Gray
5.	20	683	245	Opal Green
6.	21	1,224	214	Brown
7.	22	899	240	Orchid Pink
8.	23	718	248	Dark Green
9.	24	70	001	White

Thread usage: 94.79m

#	Color	Name	Length
16.	15	Sienna	4.30m
17.	16	Hazel	44.75m
18.	17	Cardinal Red	9.32m
19.	18	Silver Gray	13.45m
20.	19	Opal Green	4.72m
21.	20	Brown	8.03m
22.	21	Orchid Pink	5.64m
23.	22	Dark Green	4.21m
24.	23	White	0.38m



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Production Worksheet
 Wilcom TrueSizer
 * **SANTA HAT BEAR 4 5 1 INCH**
 Design: **Santa Hat Bear 4_5 inch**
 Title:

Stitches: 18,514
 Height: 114.3 mm
 Width: 103.5 mm
 Colors: 9
 Colorway: Colorway 1
 Zoom: 1.44

Machine format: Janome
 Color changes: 8
 Stops: 9
 Trims: 16
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 119.54m
 Total bobbin: 48.36m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	937	258	Sienna
2.	17	8,701	254	Hazel
3.	18	1,840	244	Cardinal Red
4.	19	2,658	220	Silver Gray
5.	20	796	245	Opal Green
6.	21	1,533	214	Brown
7.	22	1,114	240	Orchid Pink
8.	23	860	248	Dark Green
9.	24	75	001	White

Thread usage: 118.64m

#	Color	Name	Length
16.	15	Sienna	5.34m
17.	16	Hazel	56.42m
18.	17	Cardinal Red	11.57m
19.	18	Silver Gray	16.75m
20.	19	Opal Green	5.79m
21.	20	Brown	10.09m
22.	21	Orchid Pink	7.09m
23.	22	Dark Green	5.14m
24.	23	White	0.43m



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Production Worksheet
 Wilcom TrueSizer
 * **SANTA HAT BEAR 5 1 INCH**
 Design: **Santa Hat Bear 5 inch**
 Title:

Stitches: 22,344
 Height: 127.0 mm
 Width: 115.0 mm
 Colors: 9
 Colorway: Colorway 1
 Zoom: 1.28

Machine format: Janome
 Color changes: 8
 Stops: 9
 Trims: 16
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 145.66m
 Total bobbin: 59.30m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	1,127	258	Sienna
2.	17	10,562	254	Hazel
3.	18	2,223	244	Cardinal Red
4.	19	3,223	220	Silver Gray
5.	20	912	245	Opal Green
6.	21	1,851	214	Brown
7.	22	1,324	240	Orchid Pink
8.	23	1,038	248	Dark Green
9.	24	84	001	White

Thread usage: 144.76m

#	Color	Name	Length
16.	15	Sienna	6.50m
17.	16	Hazel	69.03m
18.	17	Cardinal Red	14.12m
19.	18	Silver Gray	20.48m
20.	19	Opal Green	6.92m
21.	20	Brown	12.34m
22.	21	Orchid Pink	8.51m
23.	22	Dark Green	6.33m
24.	23	White	0.52m



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Production Worksheet
 Wilcom TrueSizer
 * **SANTA HAT BEAR 5 5 1 INCH**
 Design: **Santa Hat Bear 5_5 inch**
 Title:

Stitches: 26,516
 Height: 139.7 mm
 Width: 126.4 mm
 Colors: 9
 Colorway: Colorway 1
 Zoom: 1.17

Machine format: Janome
 Color changes: 8
 Stops: 9
 Trims: 16
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 174.21m
 Total bobbin: 71.27m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	1,297	258	Sienna
2.	17	12,561	254	Hazel
3.	18	2,634	244	Cardinal Red
4.	19	3,835	220	Silver Gray
5.	20	1,043	245	Opal Green
6.	21	2,238	214	Brown
7.	22	1,602	240	Orchid Pink
8.	23	1,215	248	Dark Green
9.	24	91	001	White

Thread usage: 173.30m

#	Color	Name	Length
16.	15	Sienna	7.63m
17.	16	Hazel	82.62m
18.	17	Cardinal Red	16.90m
19.	18	Silver Gray	24.54m
20.	19	Opal Green	8.23m
21.	20	Brown	14.91m
22.	21	Orchid Pink	10.40m
23.	22	Dark Green	7.49m
24.	23	White	0.59m



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