

**Production Worksheet**  
 Wilcom TrueSizer  
 \* **RM-BARBEQUE FC 14X13\***  
 Design: **RM-BARBEQUE Pc 14x13**  
 Title:

Stitches: 12,765  
 Height: 136.6 mm  
 Width: 129.3 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1.16

Machine format: Janome  
 Color changes: 5  
 Stops: 7  
 Trims: 36  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 62.73m  
 Total bobbin: 21.63m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	691	244	Cardinal Red
2.	17	1,041	203	Orange
3.	18	243	273	Honey Dew
4.	16	361	244	Cardinal Red
5.	19	4,699	002	Black
6.	19	1,363		Black, Stop.
7.	20	4,367	252	Dark Gray

Thread usage: 62.03m

#	Color	Name	Length
16.	15	Cardinal Red	4.64m
17.	16	Orange	5.21m
18.	17	Honey Dew	1.09m
19.	18	Black	30.78m
20.	19	Dark Gray	20.31m

ESTD 2020  
 BARBECUE  
 — THE GRILL —

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**Production Worksheet**  
 Wilcom TrueSizer  
 \* **RM-BARBEQUE FC 17X16\***  
 Design: **RM-BARBEQUE Pc 17x16**  
 Title:

Stitches: 16,314  
 Height: 168.5 mm  
 Width: 159.3 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 0.94

Machine format: Janome  
 Color changes: 5  
 Stops: 7  
 Trims: 37  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 85.60m  
 Total bobbin: 30.97m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	893	244	Cardinal Red
2.	17	1,377	203	Orange
3.	18	316	273	Honey Dew
4.	16	417	244	Cardinal Red
5.	19	6,448	002	Black
6.	19	1,641		Black, Stop.
7.	20	5,222	252	Dark Gray

Thread usage: 84.89m

#	Color	Name	Length
16.	15	Cardinal Red	6.11m
17.	16	Orange	7.28m
18.	17	Honey Dew	1.49m
19.	18	Black	43.41m
20.	19	Dark Gray	26.60m

ESTD 2020  
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**Production Worksheet**  
 Wilcom TrueSizer  
 \* **RM-BARBEQUE FC 19X18\***  
 Design: **RM-BARBEQUE Pc 19x18**  
 Title:

Stitches: 18,925  
 Height: 189.5 mm  
 Width: 179.3 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 0.83

Machine format: Janome  
 Color changes: 5  
 Stops: 7  
 Trims: 37  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 102.96m  
 Total bobbin: 38.17m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	1,063	244	Cardinal Red
2.	17	1,621	203	Orange
3.	18	385	273	Honey Dew
4.	16	460	244	Cardinal Red
5.	19	7,761	002	Black
6.	19	1,816		Black, Stop.
7.	20	5,819	252	Dark Gray

Thread usage: 102.26m

#	Color	Name	Length
16.	15	Cardinal Red	7.23m
17.	16	Orange	8.83m
18.	17	Honey Dew	1.85m
19.	18	Black	52.96m
20.	19	Dark Gray	31.38m

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 — THE GRILL —

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**Production Worksheet**  
 Wilcom TrueSizer  
 \* **RM-CHIEF 14X13\***  
 Design: **RM-Chapeu Chef 14x13**  
 Title:

Stitches: 12,626  
 Height: 148.7 mm  
 Width: 127.6 mm  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1.19

Machine format: Janome  
 Color changes: 2  
 Stops: 3  
 Trims: 7  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 68.55m  
 Total bobbin: 25.48m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	3,445	002	Black
2.	17	3,484	220	Silver Gray
3.	18	5,697	252	Dark Gray

Thread usage: 68.24m

#	Color	Name	Length
16.	15	Black	19.14m
17.	16	Silver Gray	19.50m
18.	17	Dark Gray	29.60m

Chapeu Chef

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**Production Worksheet**  
 Wilcom TrueSizer  
 \*RMG-APEU CHEF 18X16\*  
 Design: RM-Chapeu Chef 18x16  
 Title:

Stitches: 17,124  
 Height: 185.1 mm  
 Width: 158.6 mm  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 0.96


Machine format: Janome  
 Color changes: 2  
 Stops: 3  
 Trims: 7  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 98.36m  
 Total bobbin: 37.81m

Stop Sequence:  

#	Color	St.	Code Name
1.	Black	4,924	002 Black
2.	Silver Gray	4,360	220 Silver Gray
3.	Dark Gray	7,840	252 Dark Gray

 Thread usage: 98.06m  

#	Color	Name	Length
16.	Black	28.29m	
17.	Silver Gray	26.80m	
18.	Dark Gray	42.97m	



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**Production Worksheet**  
 Wilcom TrueSizer  
 \*RMG-APEU E ESPATULAS 14X12\*  
 Design: RM-Chapeu e Espatulas 14x12  
 Title:

Stitches: 8,577  
 Height: 139.5 mm  
 Width: 123.3 mm  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1.24


Machine format: Janome  
 Color changes: 2  
 Stops: 3  
 Trims: 10  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 47.29m  
 Total bobbin: 17.68m

Stop Sequence:  

#	Color	St.	Code Name
1.	Gray	1,043	221 Gray
2.	Black	4,582	002 Black
3.	Silver Gray	2,952	220 Silver Gray

 Thread usage: 46.95m  

#	Color	Name	Length
16.	Gray	6.10m	
17.	Black	24.25m	
18.	Silver Gray	16.63m	



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**Production Worksheet**  
 Wilcom TrueSizer  
 \*RMG-APEU E ESPATULAS 18X16\*  
 Design: RM-Chapeu e Espatulas 18x16  
 Title:

Stitches: 11,850  
 Height: 179.3 mm  
 Width: 158.5 mm  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 0.96


Machine format: Janome  
 Color changes: 2  
 Stops: 3  
 Trims: 11  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 70.38m  
 Total bobbin: 27.48m

Stop Sequence:  

#	Color	St.	Code Name
1.	Gray	1,594	221 Gray
2.	Black	6,575	002 Black
3.	Silver Gray	3,681	220 Silver Gray

 Thread usage: 70.08m  

#	Color	Name	Length
16.	Gray	9.68m	
17.	Black	36.81m	
18.	Silver Gray	23.59m	



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**Production Worksheet**  
 Wilcom TrueSizer  
 \*RMG-APEU E TALHER PC 13X10\*  
 Design: RM-Chapeu e Talher Pc 13x10  
 Title:

Stitches: 6,264  
 Height: 129.5 mm  
 Width: 96.1 mm  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 1.59


Machine format: Janome  
 Color changes: 1  
 Stops: 2  
 Trims: 8  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 32.99m  
 Total bobbin: 12.01m

Stop Sequence:  

#	Color	St.	Code Name
1.	Silver Gray	2,827	220 Silver Gray
2.	Black	3,437	002 Black

 Thread usage: 32.79m  

#	Color	Name	Length
16.	Silver Gray	14.40m	
17.	Black	18.38m	



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**Production Worksheet**  
 Wilcom TrueSizer  
 \*RMG-APEU E TALHER PC 17X13\*  
 Design: RM-Chapeu e Talher Pc 17x13  
 Title:

Stitches: 9,031  
 Height: 173.2 mm  
 Width: 128.5 mm  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 1.19

Machine format: Janome  
 Color changes: 1  
 Stops: 2  
 Trims: 7  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 52.09m  
 Total bobbin: 20.04m

Stop Sequence:  

#	Color	St.	Code Name
1.	16	3,731	220 Silver Gray
2.	17	5,300	002 Black

Thread usage: 51.88m  

#	Color	Name	Length
16.	15	Silver Gray	21.67m
17.	16	Black	30.21m

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**Production Worksheet**  
 Wilcom TrueSizer  
 \*RMG-APEU E TALHER PC 21X16\*  
 Design: RM-Chapeu e Talher Pc 21x16  
 Title:

Stitches: 11,923  
 Height: 213.7 mm  
 Width: 158.5 mm  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 0.96

Machine format: Janome  
 Color changes: 1  
 Stops: 2  
 Trims: 8  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 73.60m  
 Total bobbin: 29.36m

Stop Sequence:  

#	Color	St.	Code Name
1.	16	4,580	220 Silver Gray
2.	17	7,343	002 Black

Thread usage: 73.40m  

#	Color	Name	Length
16.	15	Silver Gray	29.58m
17.	16	Black	43.82m

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**Production Worksheet**  
 Wilcom TrueSizer  
 \*RMGZ-NHA GRILL MASTER PC 14X13\*  
 Design: RM-Cozinha Grill Master Pc 14x13  
 Title:

Stitches: 10,597  
 Height: 139.5 mm  
 Width: 126.9 mm  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 1.24

Machine format: Janome  
 Color changes: 1  
 Stops: 2  
 Trims: 15  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 56.85m  
 Total bobbin: 21.01m

Stop Sequence:  

#	Color	St.	Code Name
1.	16	2,119	203 Orange
2.	17	8,478	002 Black

Thread usage: 56.65m  

#	Color	Name	Length
16.	15	Orange	10.49m
17.	16	Black	46.16m

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**Production Worksheet**  
 Wilcom TrueSizer  
 \*RMGZ-NHA GRILL MASTER PC 17X16\*  
 Design: RM-Cozinha Grill Master Pc 17x16  
 Title:

Stitches: 13,733  
 Height: 175.4 mm  
 Width: 159.5 mm  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 0.98

Machine format: Janome  
 Color changes: 1  
 Stops: 2  
 Trims: 15  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 79.98m  
 Total bobbin: 31.00m

Stop Sequence:  

#	Color	St.	Code Name
1.	16	2,809	203 Orange
2.	17	10,924	002 Black

Thread usage: 79.78m  

#	Color	Name	Length
16.	15	Orange	14.77m
17.	16	Black	65.01m

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**Production Worksheet**  
 Wilcom TrueSizer  
 \*RMGRLL MASTER FC 19X18\*  
 Design: RM-Cozinha Grill Master Pc 19x18  
 Title:

Stitches: 15,845  
 Height: 197.4 mm  
 Width: 179.5 mm  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 0.87

Machine format: Janome  
 Color changes: 1  
 Stops: 2  
 Trims: 15  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 96.23m  
 Total bobbin: 38.12m

Stop Sequence:  

#	Color	St.	Code Name
1.	16	3,274	203 Orange
2.	17	12,571	002 Black

 Thread usage: 96.02m  

#	Color Name	Length
16.	Orange	17.79m
17.	Black	78.23m



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**Production Worksheet**  
 Wilcom TrueSizer  
 \*RMGRLL MASTER FC 14X9\*  
 Design: RM-Grill Master Pc 14x9  
 Title:

Stitches: 8,806  
 Height: 139.6 mm  
 Width: 96.6 mm  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1.58


Machine format: Janome  
 Color changes: 2  
 Stops: 3  
 Trims: 17  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 45.40m  
 Total bobbin: 16.29m

Stop Sequence:  

#	Color	St.	Code Name
1.	16	4,437	002 Black
2.	17	2,336	221 Gray
3.	18	2,033	220 Silver Gray

 Thread usage: 45.09m  

#	Color Name	Length
16.	Black	22.54m
17.	Gray	11.91m
18.	Silver Gray	10.64m



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**Production Worksheet**  
 Wilcom TrueSizer  
 \*RMGRLL MASTER FC 18X12\*  
 Design: RM-Grill Master Pc 18x12  
 Title:

Stitches: 11,646  
 Height: 179.6 mm  
 Width: 124.2 mm  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1.23


Machine format: Janome  
 Color changes: 2  
 Stops: 3  
 Trims: 20  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 65.95m  
 Total bobbin: 25.10m

Stop Sequence:  

#	Color	St.	Code Name
1.	16	6,088	002 Black
2.	17	2,971	221 Gray
3.	18	2,587	220 Silver Gray

 Thread usage: 65.65m  

#	Color Name	Length
16.	Black	33.40m
17.	Gray	17.04m
18.	Silver Gray	15.22m



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**Production Worksheet**  
 Wilcom TrueSizer  
 \*RMGRLL MASTER FC 22X16\*  
 Design: RM-Grill Master Pc 22x16  
 Title:

Stitches: 15,607  
 Height: 230.0 mm  
 Width: 159.4 mm  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 0.96


Machine format: Janome  
 Color changes: 2  
 Stops: 3  
 Trims: 22  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 97.00m  
 Total bobbin: 38.80m

Stop Sequence:  

#	Color	St.	Code Name
1.	16	8,518	002 Black
2.	17	3,789	221 Gray
3.	18	3,300	220 Silver Gray

 Thread usage: 96.69m  

#	Color Name	Length
16.	Black	49.95m
17.	Gray	24.66m
18.	Silver Gray	22.08m



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**Production Worksheet**  
 Wilcom TrueSizer  
 \*RM-HOME SWEET HOME 14X9\*  
 Design: RM-Home Sweet Home 14x9  
 Title:

Stitches: 13,052  
 Height: 139.4 mm  
 Width: 93.9 mm  
 Colors: 1  
 Colorway: Colorway 1  
 Zoom: 1.68

Machine format: Janome  
 Color changes: 0  
 Stops: 1  
 Trims: 32  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 58.83m  
 Total bobbin: 19.33m

Stop Sequence:  

#	Color	St	Code	Name
1.	16	13,052	002	Black

 Thread usage: 58.73m  

#	Color	Name	Length
16.	15	Black	58.73m

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**Production Worksheet**  
 Wilcom TrueSizer  
 \*RM-HOME SWEET HOME 18X12\*  
 Design: RM-Home Sweet Home 18x12  
 Title:

Stitches: 16,506  
 Height: 179.4 mm  
 Width: 120.9 mm  
 Colors: 1  
 Colorway: Colorway 1  
 Zoom: 1.31

Machine format: Janome  
 Color changes: 0  
 Stops: 1  
 Trims: 34  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 82.30m  
 Total bobbin: 29.14m

Stop Sequence:  

#	Color	St	Code	Name
1.	16	16,506	002	Black

 Thread usage: 82.19m  

#	Color	Name	Length
16.	15	Black	82.19m

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**Production Worksheet**  
 Wilcom TrueSizer  
 \*RM-HOME SWEET HOME 23X16\*  
 Design: RM-Home Sweet Home 23x16  
 Title:

Stitches: 22,010  
 Height: 236.7 mm  
 Width: 159.4 mm  
 Colors: 1  
 Colorway: Colorway 1  
 Zoom: 0.99

Machine format: Janome  
 Color changes: 0  
 Stops: 1  
 Trims: 34  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 122.25m  
 Total bobbin: 46.30m

Stop Sequence:  

#	Color	St	Code	Name
1.	16	22,010	002	Black

 Thread usage: 122.15m  

#	Color	Name	Length
16.	15	Black	122.15m

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**Production Worksheet**  
 Wilcom TrueSizer  
 \*RM-TALHERES FC 13X13\*  
 Design: RM-Talheres Pc 13x13  
 Title:

Stitches: 15,108  
 Height: 132.8 mm  
 Width: 129.4 mm  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 1.19

Machine format: Janome  
 Color changes: 1  
 Stops: 2  
 Trims: 12  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Total thread: 83.16m  
 Total bobbin: 31.25m

Stop Sequence:  

#	Color	St	Code	Name
1.	16	8,722	002	Black
2.	17	6,386	252	Dark Gray

 Thread usage: 82.95m  

#	Color	Name	Length
16.	15	Black	48.88m
17.	16	Dark Gray	34.07m

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Production Worksheet

Wilcom TrueSizer

\*RM-TALHERES FC 16X16\*

Design: RM-Talheres Pc 16x16

Title:

Stitches: 20,715  
Height: 163.6 mm  
Width: 159.4 mm  
Colors: 2  
Colorway: Colorway 1  
Zoom: 0.95

Machine format: Janome  
Color changes: 1  
Stops: 2  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Appliqués: 0  
Total thread: 119.12m  
Total bobbin: 45.92m

Stop Sequence:  
# # Color St. Code Name  
1. 16 ■ 12,009 002 Black  
2. 17 ■ 8,706 252 Dark Gray

Thread usage: 118.91m  
# Color Name Length  
16. 15 Black 70.14m  
17. 16 Dark Gray 48.78m

