


Production Worksheet
 Wilcom TrueSizer
 9-PASSARINHOS FLORES SA 13
 Design: 9-Passarinhos_Flores_SA_13
 Title:

Stitches: 10,135
 Height: 179.2 mm
 Width: 57.0 mm
 Colors: 8
 Colorway: Colorway 1
 Zoom: 1.33



Machine format: Janome
 Color changes: 10
 Stops: 11
 Trims: 40
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 49.39m
 Total bobbin: 16.60m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	912	237	Umber
2.	17	2,372	221	Gray
3.	18	555	251	Peacock Green
4.	19	511	220	Silver Gray
5.	20	583	001	White
6.	21	800	230	Bright Blue
7.	22	375	210	Pale Yellow
8.	23	28	002	Black
9.	16	41	237	Umber
10.	19	3,661	220	Silver Gray
11.	22	297	210	Pale Yellow


Thread usage: 48.29m

#	Color	Name	Length
16.	15	Umber	5.04m
17.	16	Gray	10.44m
18.	17	Peacock Green	1.85m
19.	18	Silver Gray	19.71m
20.	19	White	3.08m
21.	20	Bright Blue	4.48m
22.	21	Pale Yellow	3.59m
23.	22	Black	0.09m

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Production Worksheet
 Wilcom TrueSizer
 9-PASSARINHOS FLORES SA 16
 Design: 9-Passarinhos_Flores_SA_16
 Title:

Stitches: 16,866
 Height: 259.3 mm
 Width: 82.4 mm
 Colors: 8
 Colorway: Colorway 1
 Zoom: 0.92



Machine format: Janome
 Color changes: 10
 Stops: 11
 Trims: 41
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 90.43m
 Total bobbin: 32.94m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	1,605	237	Umber
2.	17	4,032	221	Gray
3.	18	693	251	Peacock Green
4.	19	934	220	Silver Gray
5.	20	1,115	001	White
6.	21	1,484	230	Bright Blue
7.	22	720	210	Pale Yellow
8.	23	33	002	Black
9.	16	54	237	Umber
10.	19	5,811	220	Silver Gray
11.	22	385	210	Pale Yellow


Thread usage: 89.32m

#	Color	Name	Length
16.	15	Umber	9.57m
17.	16	Gray	19.57m
18.	17	Peacock Green	2.45m
19.	18	Silver Gray	35.59m
20.	19	White	6.19m
21.	20	Bright Blue	8.98m
22.	21	Pale Yellow	6.84m
23.	22	Black	0.13m

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Production Worksheet
 Wilcom TrueSizer
 9-PASSARINHOS FLORES SA 18
 Design: 9-Passarinhos_Flores_SA_18
 Title:

Stitches: 20,953
 Height: 298.7 mm
 Width: 94.6 mm
 Colors: 8
 Colorway: Colorway 1
 Zoom: 0.80



Machine format: Janome
 Color changes: 10
 Stops: 11
 Trims: 41
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 115.83m
 Total bobbin: 43.15m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	2,021	237	Umber
2.	17	4,968	221	Gray
3.	18	772	251	Peacock Green
4.	19	1,217	220	Silver Gray
5.	20	1,418	001	White
6.	21	1,871	230	Bright Blue
7.	22	927	210	Pale Yellow
8.	23	35	002	Black
9.	16	60	237	Umber
10.	19	7,230	220	Silver Gray
11.	22	434	210	Pale Yellow


Thread usage: 114.73m

#	Color	Name	Length
16.	15	Umber	12.37m
17.	16	Gray	24.99m
18.	17	Peacock Green	2.76m
19.	18	Silver Gray	46.01m
20.	19	White	8.05m
21.	20	Bright Blue	11.59m
22.	21	Pale Yellow	8.80m
23.	22	Black	0.15m

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Production Worksheet
 Wilcom TrueSizer
 10-PASSARINHOS FLORES 2 SA 10
 Design: 10-Passarinhos_Flores_2_SA_10
 Title:

Stitches: 7,124
 Height: 99.0 mm
 Width: 86.4 mm
 Colors: 8
 Colorway: Colorway 1
 Zoom: 1.73



Machine format: Janome
 Color changes: 10
 Stops: 11
 Trims: 46
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 31.98m
 Total bobbin: 9.85m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	2,750	221	Gray
2.	17	852	237	Umber
3.	18	417	220	Silver Gray
4.	19	479	001	White
5.	20	402	213	Beige
6.	21	552	230	Bright Blue
7.	22	538	210	Pale Yellow
8.	17	116	237	Umber
9.	23	79	002	Black
10.	18	806	220	Silver Gray
11.	22	133	210	Pale Yellow

Thread usage: 30.87m

#	Color	Name	Length
16.	15	Gray	11.08m
17.	16	Umber	4.37m
18.	17	Silver Gray	5.31m
19.	18	White	2.21m
20.	19	Beige	1.91m
21.	20	Bright Blue	2.63m
22.	21	Pale Yellow	3.12m
23.	22	Black	0.23m

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Production Worksheet
 Wilcom TrueSizer
10-PASSARINHO FLORES 2 SA 13
 Design: 10-Passarinhos_Flores_2_SA_13
 Title:

Stitches: 9,555
 Height: 129.0 mm
 Width: 112.4 mm
 Colors: 8
 Colorway: Colorway 1
 Zoom: 1.33


Machine format: Janome
 Color changes: 10
 Stops: 11
 Trims: 46
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 46.34m
 Total bobbin: 15.48m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	3,612	221	Gray
2.	17	1,080	237	Umber
3.	18	598	220	Silver Gray
4.	19	708	001	White
5.	20	611	213	Beige
6.	21	781	230	Bright Blue
7.	22	807	210	Pale Yellow
8.	17	132	237	Umber
9.	23	91	002	Black
10.	18	973	220	Silver Gray
11.	22	162	210	Pale Yellow

Thread usage: 45.24m

#	Color	Name	Length
16.	15	Gray	16.28m
17.	16	Umber	5.62m
18.	17	Silver Gray	7.64m
19.	18	White	3.45m
20.	19	Beige	3.07m
21.	20	Bright Blue	4.07m
22.	21	Pale Yellow	4.84m
23.	22	Black	0.28m



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Production Worksheet
 Wilcom TrueSizer
10-PASSARINHO FLORES 2 SA 16
 Design: 10-Passarinhos_Flores_2_SA_16
 Title:

Stitches: 12,367
 Height: 159.0 mm
 Width: 138.4 mm
 Colors: 8
 Colorway: Colorway 1
 Zoom: 1.08


Machine format: Janome
 Color changes: 10
 Stops: 11
 Trims: 46
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 64.10m
 Total bobbin: 22.67m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	4,570	221	Gray
2.	17	1,302	237	Umber
3.	18	814	220	Silver Gray
4.	19	967	001	White
5.	20	872	213	Beige
6.	21	1,080	230	Bright Blue
7.	22	1,122	210	Pale Yellow
8.	17	160	237	Umber
9.	23	100	002	Black
10.	18	1,180	220	Silver Gray
11.	22	190	210	Pale Yellow

Thread usage: 62.99m

#	Color	Name	Length
16.	15	Gray	22.78m
17.	16	Umber	6.88m
18.	17	Silver Gray	10.73m
19.	18	White	4.91m
20.	19	Beige	4.52m
21.	20	Bright Blue	5.92m
22.	21	Pale Yellow	6.94m
23.	22	Black	0.33m



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Production Worksheet
 Wilcom TrueSizer
11-PASSARINHO FLORES 3 SA 13
 Design: 11-Passarinhos_Flores_3_SA_13
 Title:

Stitches: 10,182
 Height: 178.8 mm
 Width: 68.4 mm
 Colors: 10
 Colorway: Colorway 1
 Zoom: 1.33


Machine format: Janome
 Color changes: 13
 Stops: 14
 Trims: 106
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 48.82m
 Total bobbin: 16.03m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	2,237	251	Peacock Green
2.	17	1,395	221	Gray
3.	18	2,159	220	Silver Gray
4.	19	387	210	Pale Yellow
5.	18	659	220	Silver Gray
6.	20	732	001	White
7.	21	351	240	Orchid Pink
8.	22	272	213	Beige
9.	23	567	230	Bright Blue
10.	19	611	210	Pale Yellow
11.	24	69	002	Black
12.	25	105	237	Umber
13.	17	216	221	Gray
14.	16	422	251	Peacock Green

Thread usage: 47.42m

#	Color	Name	Length
16.	15	Peacock Green	11.77m
17.	16	Gray	7.30m
18.	17	Silver Gray	13.82m
19.	18	Pale Yellow	4.50m
20.	19	White	3.56m
21.	20	Orchid Pink	1.80m
22.	21	Beige	1.24m
23.	22	Bright Blue	2.84m
24.	23	Black	0.21m
25.	24	Umber	0.36m



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Production Worksheet
 Wilcom TrueSizer
11-PASSARINHO FLORES 3 SA 16
 Design: 11-Passarinhos_Flores_3_SA_16
 Title:

Stitches: 15,498
 Height: 259.0 mm
 Width: 99.0 mm
 Colors: 10
 Colorway: Colorway 1
 Zoom: 0.92


Machine format: Janome
 Color changes: 13
 Stops: 14
 Trims: 119
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 85.23m
 Total bobbin: 31.31m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	3,202	251	Peacock Green
2.	17	1,904	221	Gray
3.	18	2,991	220	Silver Gray
4.	19	458	210	Pale Yellow
5.	18	1,177	220	Silver Gray
6.	20	1,338	001	White
7.	21	653	240	Orchid Pink
8.	22	495	213	Beige
9.	23	991	230	Bright Blue
10.	19	1,096	210	Pale Yellow
11.	24	81	002	Black
12.	25	137	237	Umber
13.	17	319	221	Gray
14.	16	656	251	Peacock Green

Thread usage: 83.83m

#	Color	Name	Length
16.	15	Peacock Green	19.66m
17.	16	Gray	12.26m
18.	17	Silver Gray	24.73m
19.	18	Pale Yellow	8.02m
20.	19	White	6.90m
21.	20	Orchid Pink	3.59m
22.	21	Beige	2.42m
23.	22	Bright Blue	5.40m
24.	23	Black	0.28m
25.	24	Umber	0.56m



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Machine format: Janome
 Color changes: 13
 Stops: 14
 Trims: 123
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 107.39m
 Total bobbin: 40.91m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	3,664	251	Peacock Green
2.	17	2,174	221	Gray
3.	18	3,414	220	Silver Gray
4.	19	521	210	Pale Yellow
5.	18	1,457	220	Silver Gray
6.	20	1,710	001	White
7.	21	806	240	Orchid Pink
8.	22	620	213	Beige
9.	23	1,234	230	Bright Blue
10.	19	1,381	210	Pale Yellow
11.	24	84	002	Black
12.	25	150	237	Umber
13.	17	418	221	Gray
14.	16	840	251	Peacock Green

Thread usage: 105.98m

#	Color	Name	Length
16.	15	Peacock Green	24.33m
17.	16	Gray	15.40m
18.	17	Silver Gray	31.34m
19.	18	Pale Yellow	10.24m
20.	19	White	9.02m
21.	20	Orchid Pink	4.61m
22.	21	Beige	3.13m
23.	22	Bright Blue	6.95m
24.	23	Black	0.31m
25.	24	Umber	0.66m