

Production Worksheet
 Wilcom TrueSizer
 * URS N01 10*
 Design: ursinho 1 10
 Title:

Stitches: 6,482
 Height: 81.4 mm
 Width: 89.8 mm
 Colors: 5
 Colorway: Colorway 1
 Zoom: 1.67


Machine format: Janome
 Color changes: 5
 Stops: 6
 Trims: 12
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 36.17m
 Total bobbin: 13.40m

Stop Sequence:

#	#	Color	St.	Code	Name
1.	16	Ice Blue	208	22	Ice Blue
2.	17	Brown	3,827	43	Brown
3.	18	Murky Green	1,158	35	Murky Green
4.	19	Pink	605	10	Pink
5.	20	Black	274	13	Black
6.	18	Murky Green	409	35	Murky Green

Thread usage: 35.57m

#	Color	Name	Length
16.	15	Ice Blue	0.75m
17.	16	Brown	23.14m
18.	17	Murky Green	7.18m
19.	18	Pink	3.27m
20.	19	Black	1.23m



Authors: Design last saved : 6/21/2019 4:11:12 PM Date printed: 2/1/2022 12:24:49 PM Page 1 of 1

Production Worksheet
 Wilcom TrueSizer
 * URS N01 12*
 Design: ursinho 1 12
 Title:

Stitches: 9,803
 Height: 108.4 mm
 Width: 119.8 mm
 Colors: 5
 Colorway: Colorway 1
 Zoom: 1.25


Machine format: Janome
 Color changes: 5
 Stops: 6
 Trims: 12
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 58.01m
 Total bobbin: 22.40m

Stop Sequence:

#	#	Color	St.	Code	Name
1.	16	Ice Blue	289	22	Ice Blue
2.	17	Brown	6,249	43	Brown
3.	18	Murky Green	1,440	35	Murky Green
4.	19	Pink	860	10	Pink
5.	20	Black	348	13	Black
6.	18	Murky Green	616	35	Murky Green

Thread usage: 57.40m

#	Color	Name	Length
16.	15	Ice Blue	1.12m
17.	16	Brown	39.48m
18.	17	Murky Green	9.99m
19.	18	Pink	5.05m
20.	19	Black	1.76m



Authors: Design last saved : 6/21/2019 4:11:12 PM Date printed: 2/1/2022 12:25:13 PM Page 1 of 1

Production Worksheet
 Wilcom TrueSizer
 * URS N02 10*
 Design: ursinho 2 10
 Title:

Stitches: 8,321
 Height: 99.2 mm
 Width: 79.4 mm
 Colors: 7
 Colorway: Colorway 1
 Zoom: 1.86

Machine format: Janome
 Color changes: 10
 Stops: 11
 Trims: 23
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 45.06m
 Total bobbin: 16.19m

Stop Sequence:

#	#	Color	St.	Code	Name
1.	16	Brown	138	43	Brown
2.	17	Dark Brown	777	11	Dark Brown
3.	18	Ice Blue	295	22	Ice Blue
4.	19	White	126	15	White
5.	16	Brown	2,539	43	Brown
6.	20	Murky Green	738	35	Murky Green
7.	21	Pink	1,628	10	Pink
8.	16	Brown	407	43	Brown
9.	20	Murky Green	151	35	Murky Green
10.	19	White	1,188	15	White
11.	22	Black	333	13	Black

Thread usage: 43.96m

#	Color	Name	Length
16.	15	Brown	17.53m
17.	16	Dark Brown	4.18m
18.	17	Ice Blue	1.30m
19.	18	White	6.72m
20.	19	Murky Green	4.06m
21.	20	Pink	8.50m
22.	21	Black	1.67m



Authors: Design last saved : 6/21/2019 4:11:12 PM Date printed: 2/1/2022 12:25:33 PM Page 1 of 1

Production Worksheet
 Wilcom TrueSizer
 * URS N02 12*
 Design: ursinho 2 12
 Title:

Stitches: 10,664
 Height: 120.0 mm
 Width: 96.0 mm
 Colors: 7
 Colorway: Colorway 1
 Zoom: 1.54

Machine format: Janome
 Color changes: 10
 Stops: 11
 Trims: 23
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 60.27m
 Total bobbin: 22.42m

Stop Sequence:

#	#	Color	St.	Code	Name
1.	16	Brown	178	43	Brown
2.	17	Dark Brown	1,025	11	Dark Brown
3.	18	Ice Blue	340	22	Ice Blue
4.	19	White	148	15	White
5.	16	Brown	3,477	43	Brown
6.	20	Murky Green	861	35	Murky Green
7.	21	Pink	2,086	10	Pink
8.	16	Brown	536	43	Brown
9.	20	Murky Green	169	35	Murky Green
10.	19	White	1,439	15	White
11.	22	Black	404	13	Black

Thread usage: 59.16m

#	Color	Name	Length
16.	15	Brown	24.64m
17.	16	Dark Brown	5.76m
18.	17	Ice Blue	1.57m
19.	18	White	8.75m
20.	19	Murky Green	4.80m
21.	20	Pink	11.45m
22.	21	Black	2.19m



Authors: Design last saved : 6/21/2019 4:11:12 PM Date printed: 2/1/2022 12:25:38 PM Page 1 of 1

Production Worksheet
 Wilcom TrueSizer
 * **URS NO3 10***
 Design: **ursinho 3 10**
 Title:

Stitches: 8,635
 Height: 99.4 mm
 Width: 71.2 mm
 Colors: 9
 Colorway: Colorway 1
 Zoom: 2.08


Machine format: Janome
 Color changes: 15
 Stops: 16
 Trims: 30
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 44.49m
 Total bobbin: 15.18m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	732	11	Dark Brown
2.	17	1,878	43	Brown
3.	18	624	10	Pink
4.	19	235	15	White
5.	17	699	43	Brown
6.	20	512	35	Murky Green
7.	21	22	13	Black
8.	20	242	35	Murky Green
9.	19	826	15	White
10.	22	12	22	Ice Blue
11.	19	287	15	White
12.	22	394	22	Ice Blue
13.	18	762	10	Pink
14.	23	406	30	Ghost Green
15.	24	698	31	Mint Green
16.	21	305	13	Black

Thread usage: 42.89m

#	Color	Name	Length
16.	15	Dark Brown	4.17m
17.	16	Brown	13.21m
18.	17	Pink	7.18m
19.	18	White	6.44m
20.	19	Murky Green	3.33m
21.	20	Black	1.54m
22.	21	Ice Blue	1.95m
23.	22	Ghost Green	2.15m
24.	23	Mint Green	2.92m



Authors: Design last saved : 6/21/2019 4:11:12 PM Date printed: 2/1/2022 12:25:46 PM Page 1 of 1

Production Worksheet
 Wilcom TrueSizer
 * **URS NO3 12***
 Design: **ursinho 3 12**
 Title:

Stitches: 10,894
 Height: 120.0 mm
 Width: 86.0 mm
 Colors: 9
 Colorway: Colorway 1
 Zoom: 1.72


Machine format: Janome
 Color changes: 15
 Stops: 16
 Trims: 31
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 58.77m
 Total bobbin: 20.97m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	992	11	Dark Brown
2.	17	2,503	43	Brown
3.	18	767	10	Pink
4.	19	280	15	White
5.	17	931	43	Brown
6.	20	582	35	Murky Green
7.	21	22	13	Black
8.	20	275	35	Murky Green
9.	19	959	15	White
10.	22	16	22	Ice Blue
11.	19	336	15	White
12.	22	477	22	Ice Blue
13.	18	1,013	10	Pink
14.	23	533	30	Ghost Green
15.	24	844	31	Mint Green
16.	21	363	13	Black

Thread usage: 57.17m

#	Color	Name	Length
16.	15	Dark Brown	5.88m
17.	16	Brown	18.39m
18.	17	Pink	9.66m
19.	18	White	8.19m
20.	19	Murky Green	3.90m
21.	20	Black	1.95m
22.	21	Ice Blue	2.56m
23.	22	Ghost Green	2.93m
24.	23	Mint Green	3.71m



Authors: Design last saved : 6/21/2019 4:11:12 PM Date printed: 2/1/2022 12:25:51 PM Page 1 of 1

Production Worksheet
 Wilcom TrueSizer
 * **URS NO4 12***
 Design: **ursinho 4 12**
 Title:

Stitches: 11,101
 Height: 120.0 mm
 Width: 93.6 mm
 Colors: 7
 Colorway: Colorway 1
 Zoom: 1.58


Machine format: Janome
 Color changes: 9
 Stops: 10
 Trims: 23
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 61.43m
 Total bobbin: 22.65m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	1,136	11	Dark Brown
2.	17	3,115	43	Brown
3.	18	865	10	Pink
4.	19	302	15	White
5.	17	1,064	43	Brown
6.	20	927	35	Murky Green
7.	19	1,411	15	White
8.	21	512	22	Ice Blue
9.	18	1,378	10	Pink
10.	22	390	13	Black

Thread usage: 60.43m

#	Color	Name	Length
16.	15	Dark Brown	6.82m
17.	16	Brown	23.55m
18.	17	Pink	11.64m
19.	18	White	9.22m
20.	19	Murky Green	4.33m
21.	20	Ice Blue	2.78m
22.	21	Black	2.09m



Authors: Design last saved : 6/21/2019 4:11:12 PM Date printed: 2/1/2022 12:25:58 PM Page 1 of 1

Production Worksheet
 Wilcom TrueSizer
 * **URS NO4 10***
 Design: **ursinho 4 10**
 Title:

Stitches: 8,173
 Height: 97.0 mm
 Width: 75.6 mm
 Colors: 7
 Colorway: Colorway 1
 Zoom: 1.96

Machine format: Janome
 Color changes: 9
 Stops: 10
 Trims: 22
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 43.57m
 Total bobbin: 15.54m

Stop Sequence:

#	Color	St.	Code	Name
1.	16	805	11	Dark Brown
2.	17	2,187	43	Brown
3.	18	670	10	Pink
4.	19	248	15	White
5.	17	759	43	Brown
6.	20	792	35	Murky Green
7.	19	1,160	15	White
8.	21	417	22	Ice Blue
9.	18	824	10	Pink
10.	22	310	13	Black

Thread usage: 42.57m

#	Color	Name	Length
16.	15	Dark Brown	4.63m
17.	16	Brown	15.92m
18.	17	Pink	7.91m
19.	18	White	6.90m
20.	19	Murky Green	3.60m
21.	20	Ice Blue	2.05m
22.	21	Black	1.56m



Authors: Design last saved : 6/21/2019 4:11:12 PM Date printed: 2/1/2022 12:26:04 PM Page 1 of 1

Production Worksheet
 Wilcom TrueSizer
 * URS N05 8*
 Design: ursinho 5 8
 Title:

Stitches: 5,252
 Height: 75.0 mm
 Width: 75.4 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 1.98


Machine format: Janome
 Color changes: 6
 Stops: 7
 Trims: 13
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 29.09m
 Total bobbin: 10.60m

Stop Sequence:

#	#	Color	St.	Code	Name
1.	16		1,522	43	Brown
2.	17		970	10	Pink
3.	18		541	30	Ghost Green
4.	19		856	31	Mint Green
5.	16		521	43	Brown
6.	20		491	35	Murky Green
7.	21		350	13	Black

Thread usage: 28.38m

#	Color	Name	Length
16.	15	Brown	12.03m
17.	16	Pink	5.73m
18.	17	Ghost Green	2.98m
19.	18	Mint Green	3.77m
20.	19	Murky Green	2.09m
21.	20	Black	1.78m



Authors: Design last saved : 6/21/2019 4:11:12 PM Date printed: 2/1/2022 12:26:11 PM Page 1 of 1

Production Worksheet
 Wilcom TrueSizer
 * URS N05 10*
 Design: ursinho 5 10
 Title:

Stitches: 8,057
 Height: 99.0 mm
 Width: 99.4 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 1.50


Machine format: Janome
 Color changes: 6
 Stops: 7
 Trims: 13
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 46.20m
 Total bobbin: 17.41m

Stop Sequence:

#	#	Color	St.	Code	Name
1.	16		2,446	43	Brown
2.	17		1,762	10	Pink
3.	18		830	30	Ghost Green
4.	19		1,159	31	Mint Green
5.	16		809	43	Brown
6.	20		596	35	Murky Green
7.	21		454	13	Black

Thread usage: 45.49m

#	Color	Name	Length
16.	15	Brown	20.07m
17.	16	Pink	9.84m
18.	17	Ghost Green	4.83m
19.	18	Mint Green	5.48m
20.	19	Murky Green	2.65m
21.	20	Black	2.62m



Authors: Design last saved : 6/21/2019 4:11:12 PM Date printed: 2/1/2022 12:26:16 PM Page 1 of 1

Production Worksheet
 Wilcom TrueSizer
 * URS N06 8*
 Design: ursinho 6 8
 Title:

Stitches: 4,055
 Height: 65.4 mm
 Width: 75.7 mm
 Colors: 4
 Colorway: Colorway 1
 Zoom: 1.98

Machine format: Janome
 Color changes: 4
 Stops: 5
 Trims: 8
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 23.84m
 Total bobbin: 9.02m

Stop Sequence:

#	#	Color	St.	Code	Name
1.	16		1,706	43	Brown
2.	17		970	10	Pink
3.	16		520	43	Brown
4.	18		531	35	Murky Green
5.	19		327	13	Black

Thread usage: 23.33m

#	Color	Name	Length
16.	15	Brown	13.65m
17.	16	Pink	5.73m
18.	17	Murky Green	2.30m
19.	18	Black	1.66m



Authors: Design last saved : 6/21/2019 4:11:12 PM Date printed: 2/1/2022 12:26:22 PM Page 1 of 1

Production Worksheet
 Wilcom TrueSizer
 * URS N06 10*
 Design: ursinho 6 10
 Title:

Stitches: 6,384
 Height: 85.4 mm
 Width: 99.0 mm
 Colors: 4
 Colorway: Colorway 1
 Zoom: 1.51

Machine format: Janome
 Color changes: 4
 Stops: 5
 Trims: 9
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 38.18m
 Total bobbin: 14.76m

Stop Sequence:

#	#	Color	St.	Code	Name
1.	16		2,759	43	Brown
2.	17		1,778	10	Pink
3.	16		793	43	Brown
4.	18		627	35	Murky Green
5.	19		426	13	Black

Thread usage: 37.68m

#	Color	Name	Length
16.	15	Brown	22.81m
17.	16	Pink	9.79m
18.	17	Murky Green	2.87m
19.	18	Black	2.41m



Authors: Design last saved : 6/21/2019 4:11:12 PM Date printed: 2/1/2022 12:26:27 PM Page 1 of 1



Machine format: Janome
 Color changes: 10
 Stops: 11
 Trims: 20
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 24.15m
 Total bobbin: 7.86m

Stop Sequence:

#	Color	St.	Code Name
1.	16	116	23 Light BlueGreen
2.	17	956	22 Ice Blue
3.	18	1,264	43 Brown
4.	19	481	14 Grey
5.	20	240	10 Pink
6.	21	156	15 White
7.	22	666	35 Murky Green
8.	21	329	15 White
9.	23	265	11 Dark Brown
10.	20	226	10 Pink
11.	22	194	35 Murky Green

Thread usage: 23.05m

#	Color	Name	Length
16.	15	Light BlueGreen	0.55m
17.	16	Ice Blue	4.62m
18.	17	Brown	6.51m
19.	18	Grey	2.44m
20.	19	Pink	2.23m
21.	20	White	2.07m
22.	21	Murky Green	3.56m
23.	22	Dark Brown	1.07m



Machine format: Janome
 Color changes: 10
 Stops: 11
 Trims: 21
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Appliqués: 0
 Total thread: 34.86m
 Total bobbin: 12.10m

Stop Sequence:

#	Color	St.	Code Name
1.	16	136	23 Light BlueGreen
2.	17	1,335	22 Ice Blue
3.	18	1,896	43 Brown
4.	19	680	14 Grey
5.	20	312	10 Pink
6.	21	199	15 White
7.	22	810	35 Murky Green
8.	21	410	15 White
9.	23	333	11 Dark Brown
10.	20	315	10 Pink
11.	22	247	35 Murky Green

Thread usage: 33.76m

#	Color	Name	Length
16.	15	Light BlueGreen	0.69m
17.	16	Ice Blue	6.87m
18.	17	Brown	10.36m
19.	18	Grey	3.71m
20.	19	Pink	3.24m
21.	20	White	2.84m
22.	21	Murky Green	4.59m
23.	22	Dark Brown	1.47m